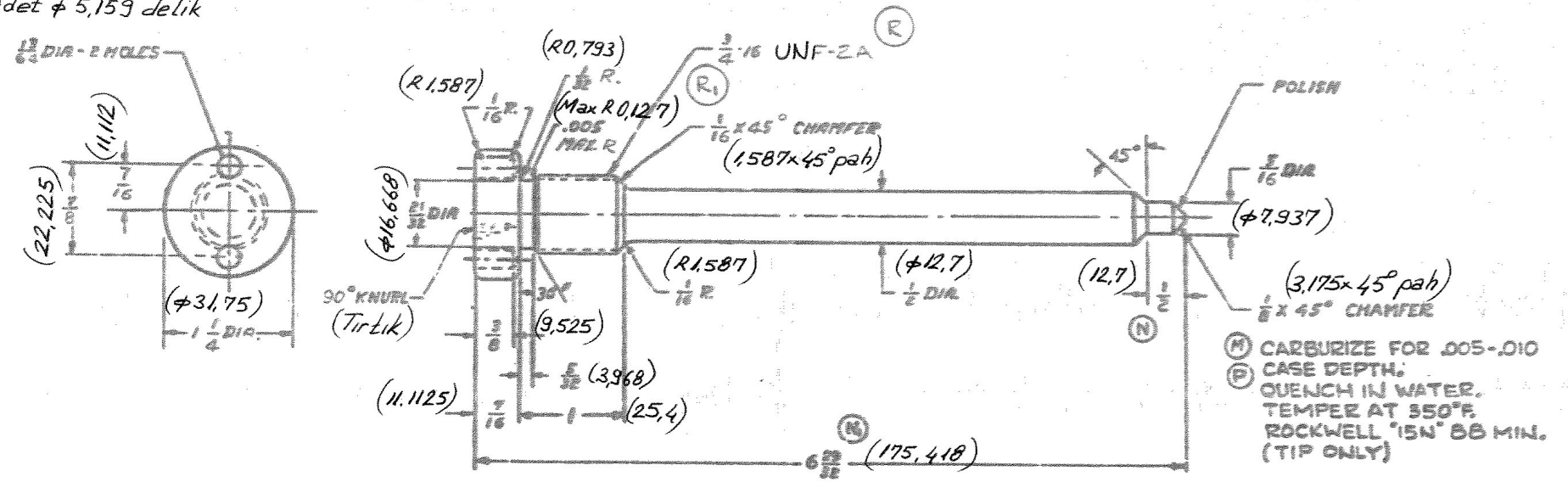
8024846

PERMISSIBLE VARIATION ON COMMON FRACTION DIMENSIONS TO MACHINED SURFACES TO BE ±.005 UNLESS OTHERWISE SPECIFIED.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 110° X ONE THR'D DEEP

APERTURE CARD ONLY



FINISH ALL OVER

Yer No	Sira No
1710	415

D.F.C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D
A10953	R1 R	PD REMOVED WAS 3/4-16 NF CL 3	02JA80	A.R.		

D.F.C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D
Y-3279	P	HEAT TREAT REVISED	2-5-41			
X-1033	N	WAS 3/8, N.-WAS 6 29/32	6-15-40			
		NOTE WP, "CYANIDE HARDEN TIP ONLY"				
A-7480	M	REDRAWN	5-1-40			
		FIRST USED ON 569				

MATERIAL: S.A.E. 1112 STEEL

DR. HOKENSON 2-14-38

CK. WELLMAN 2-18-38

NAME OF PART

PART NO.

ELECTRO-MOTIVE DIVISION
GENERAL MOTORS CORPORATION
LA GRANGE, ILLINOIS, U.S.A.

NEEDLE VALVE-CYL TEST

DATE OF PRINT

PART NO. 8024846

B