

B341192

STANDARDS ON ALL DIMENSIONS AND
TOLERANCES UNLESS OTHERWISE SPECIFIED

CONFORMING ALL TOLERANCES
UNLESS OTHERWISE SPECIFIED

REWORKED PARTS MUST BE
REWORKED WITHIN 15 DAYS

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(R0.396)

(R0.3968)

WALL THICKNESS IN ANY PLANE
PARALLEL TO AXIS OF BEARING
MUST NOT VARY MORE THAN .005
TOTAL AFTER ELECTROPLATING.

(3.835)
1.51
(3.810)

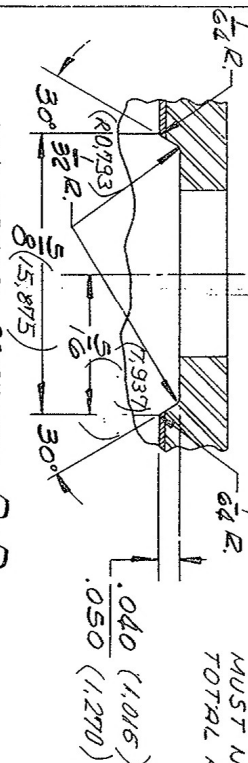
ENLARGED SECTION A-A

3" TYP. CHAMFER 4 CORNERS

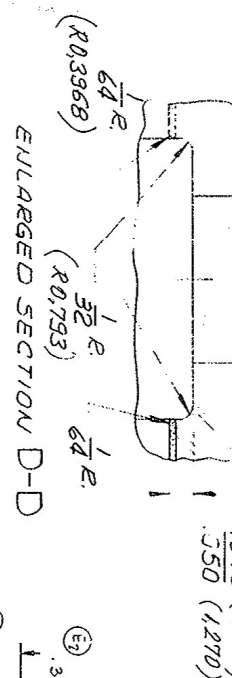
(3.175)

1/8"

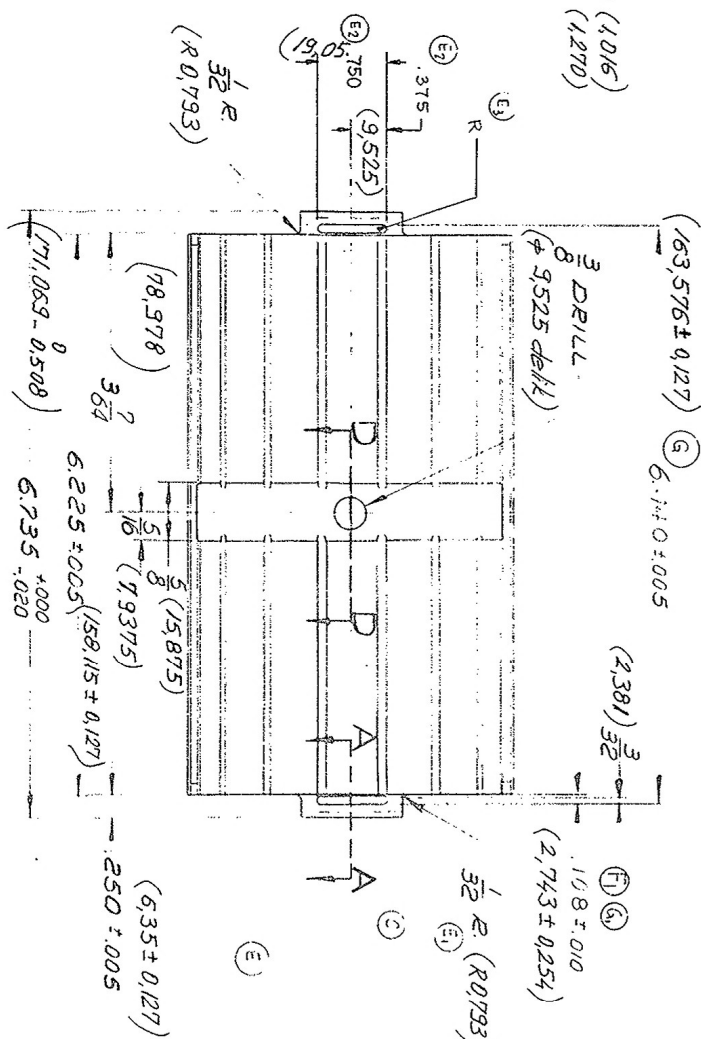
GAGE DIMENSIONS



ENLARGED SECTION D-D
OPTIONAL

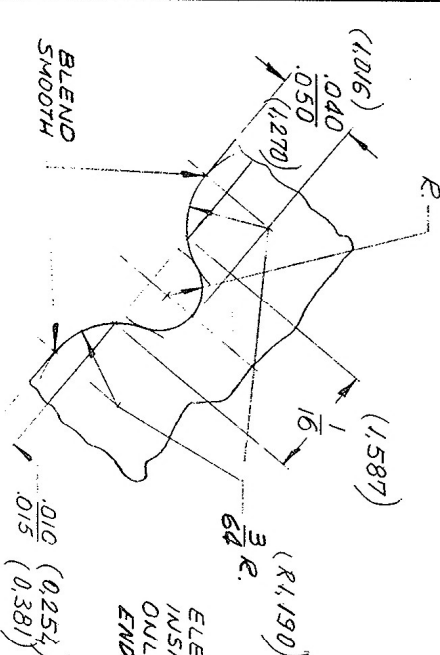
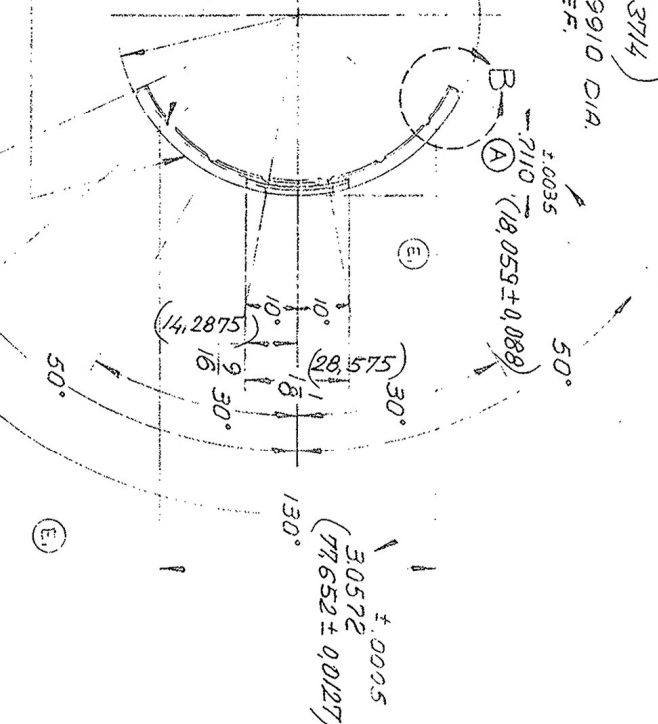


ENLARGED SECTION D-D

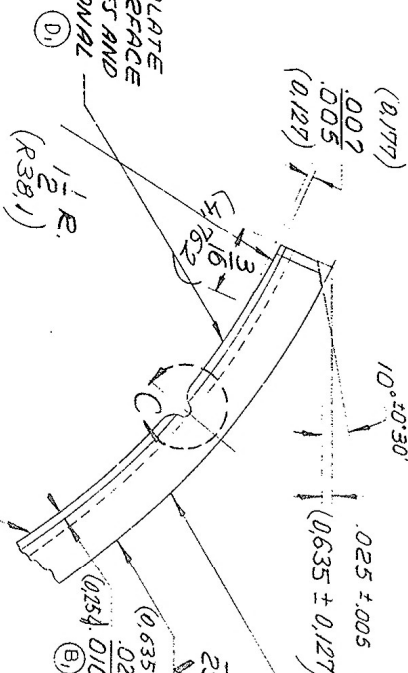


6 GROOVES

RUBBER STAMP PART NO.,
YEAR AND MONTH ON THIS
SURFACE WITH 1/4\"/>



ENLARGED VIEW C



ENLARGED VIEW B

WHEN CONFINED IN A 3.9910 ± .0008 DIA.
HORIZONTAL CENTERLINE WITH LOAD OF
3440 LBS. TOTAL APPLIED TO SPLIT
FACE, TAPER IN LENGTH OF SHOE
MUST NOT EXCEED .001 TOTAL.



MATERIAL: (D)

SAE 1010 STEEL BACKING
CLEVITE F-15 BRONZE LINING
EMS 970 LEAD-TIN FLASH ALL OVER

MATERIAL: (D)

LEADLOY 1010 STEEL BACK.
AMS 4822 BECURE LINING.
ELECTROPLATE INDICATED SURFACE WITH PURE
LEAD .0003-.0006 THICK. CHECK LEAD THICKNESS
PER EMS 970 METHOD.
BES 3508 FLASH TIN PLATE INDICATED SURFACE.
ALL DIMENSIONS ARE AFTER ELECTROPLATING.
4 TIN FLASH UNLESS OTHERWISE SPECIFIED.
FINISH ALL OVER.

BREAK ALL SHARP EDGES .005-.015 R APPROX.
UNLESS OTHERWISE SPECIFIED.
MARK PART NO. PER A1 1975
TOLERANCE ON ALL ANGLES ± 2° UNLESS OTHERWISE
SPECIFIED.

MATERIAL: (D)

SAE 1010 STEEL BACKING
CLEVITE F-15 BRONZE LINING
EMS 970 LEAD-TIN FLASH ALL OVER

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OPTIONAL SECTION				
PIECE # 12-D ADDED				
6	WAS 5.385 - 010	90MMHA	M7	
7	WAS 1.605 - .005			
F.	DIM WAS .080 - 010			
12B68	NOTE ADDED			
E5	NOTE ADDED			
E2	DIM ADDED - 2 PLACES			
E1	DIM REMOVED - 3 PLACES			
REVISION				
DATE	BY	CHK	APP'D	
5/27/74	MM			