

8069480

PERMISSIBLE VARIATION ON COMMON FRACTION DIMENSIONS TO MACHINED SURFACES TO BE $\pm .010$ UNLESS OTHERWISE SPECIFIED.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP

(43,992 \pm 0.127)

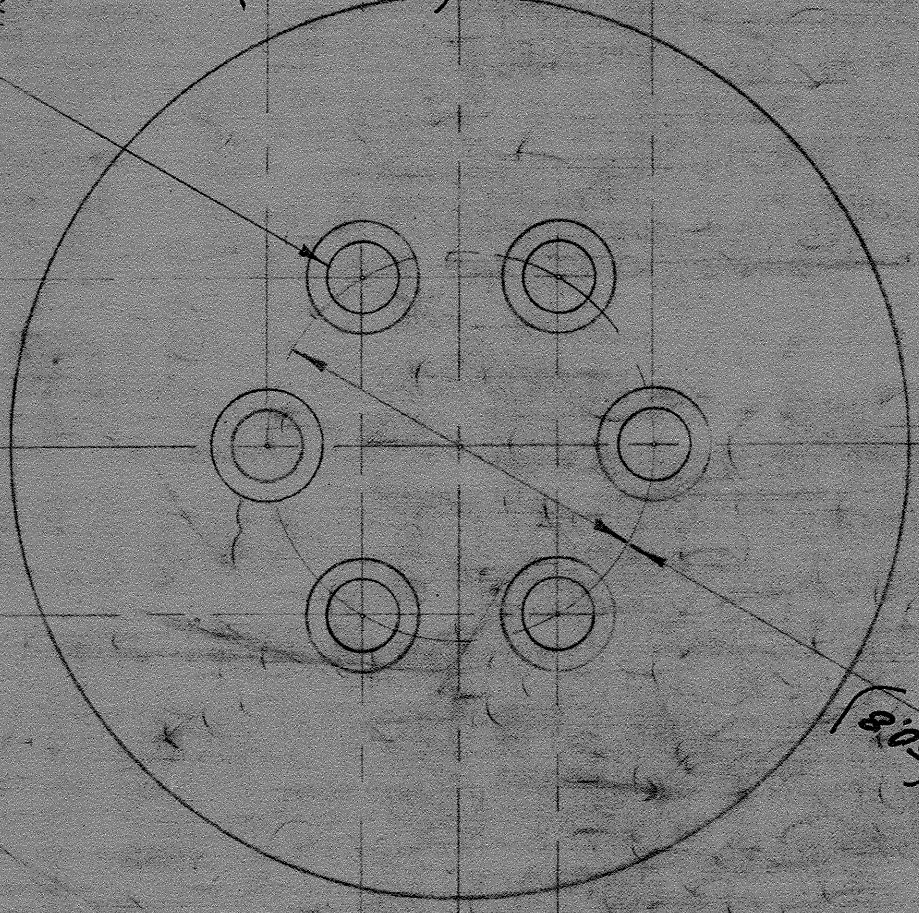
1732 \pm 0.005

(21,996 \pm 0.127) F

866 \pm 0.005

6 A ded ϕ 7.143 delik

$\frac{9}{32}$ DIA DRILL-CTSK AS SHOWN-6 HOLES



(12.7 \pm 0.127)

(25.4 \pm 0.127)

(25.4 \pm 0.127)

(50.8 \pm 0.127)

(ϕ 13.493)

$\frac{17}{32}$ DIA

(117.475)

4 $\frac{5}{8}$ DIA

(H)

FINISH NOT TO EXCEED 25 MICROINCHES R.M.S.

GRIND

2 DIA. B.C. FOR REFERENCE ONLY

HEAT TREATMENT:
HEAT TO 1475° F
OIL QUENCH
TEMPER TO ROCKWELL "C" 28-32

Ver No 69 1046

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REV. NO.	REV. LET.	REVISION	DATE	BY	CK.	APVD.
N-4240	J	WAS 2.30 \pm 0.005	4-26-51	W. N. ILL		
G-5110	H	NOTE ADDED.	2-17-49	K. R. KLIM		
G-2182	G	MATL WAS SAE 1095	6-21-48	SRCH		
D-8508	F	WAS 8.66 \pm 0.005	8-12-47	W. N. ILL		

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APVD.
B-5475	E	STEEL "OR SAE"	11-2-45			
		E-1 FINISH ALL OVER				
		NOTE REMOVED.				
		REDRAWN.				
		FIRST USED ON 567				

MATERIAL	NO. REQ'D PER ASSEMBLY	DATE	BY	CK.	APVD.
SAE 1060 STEEL					
DR. NEUMANN	3-23-42				
CK. WELLMAN	4-10-42				
CH. CK. LAITZ	4-10-42				
CH. DR.					
ENGR. E. W. H.	4-10-42				

NAME OF PART	PART NO.	IT NO.
ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		
PLATE - THRUST		
DATE OF PRINT	PART NO.	IT NO.
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