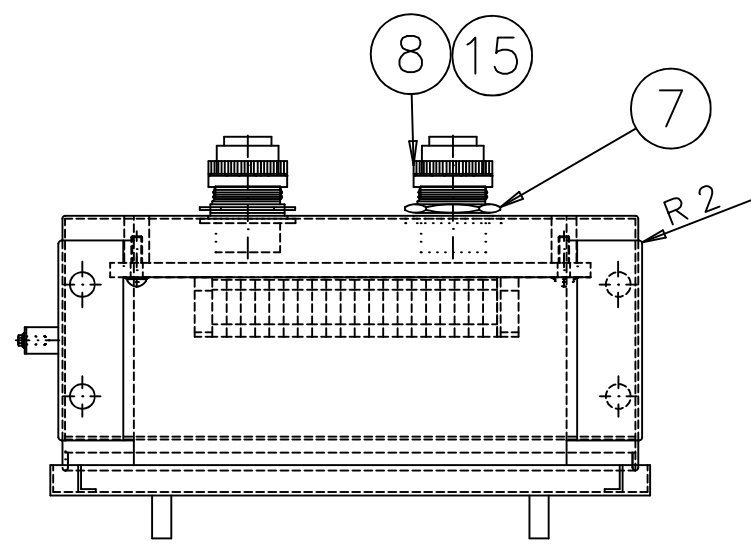
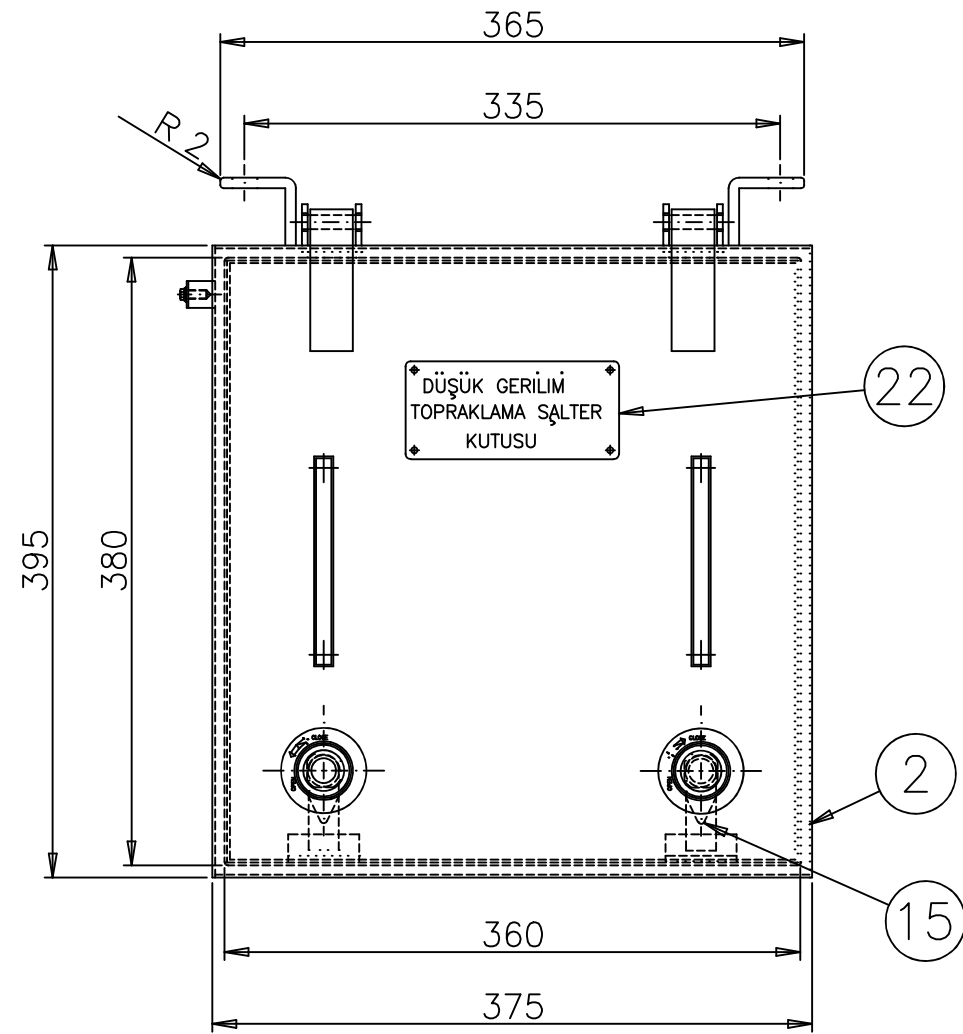
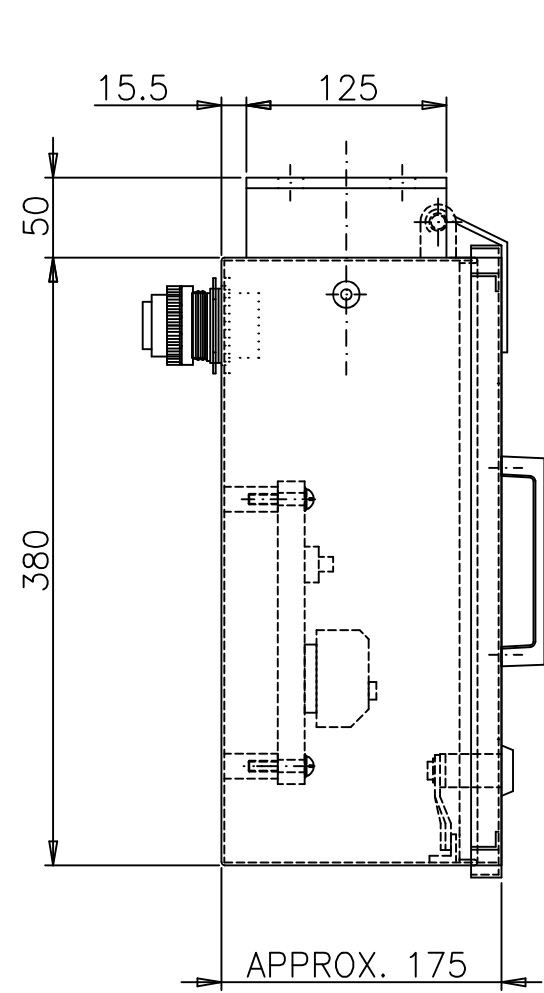


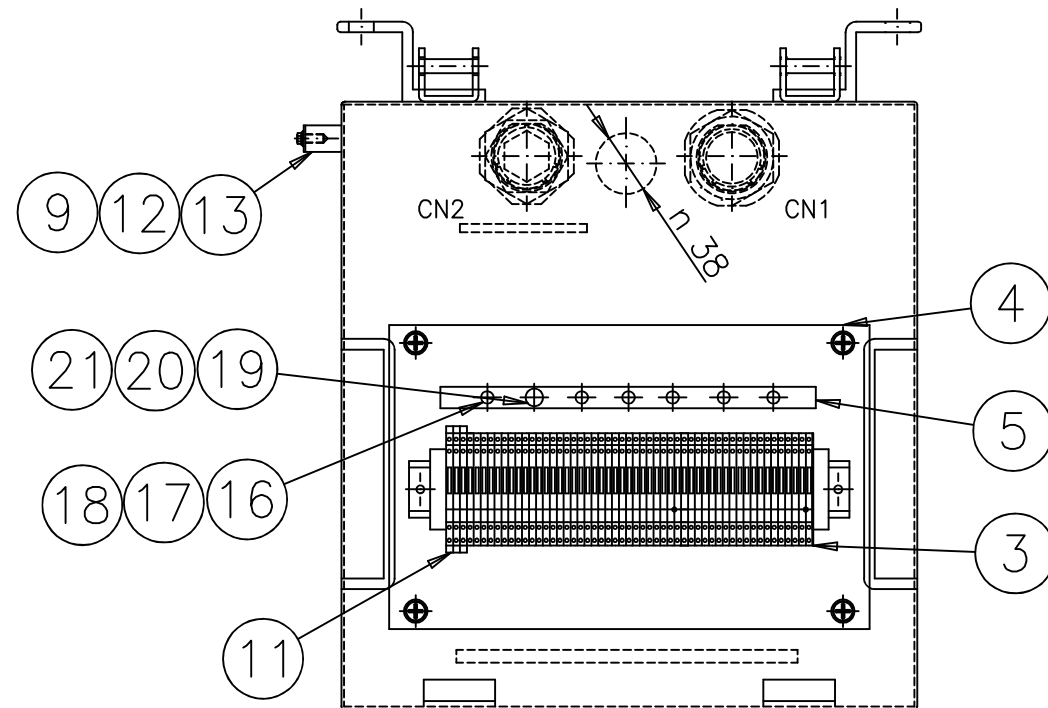
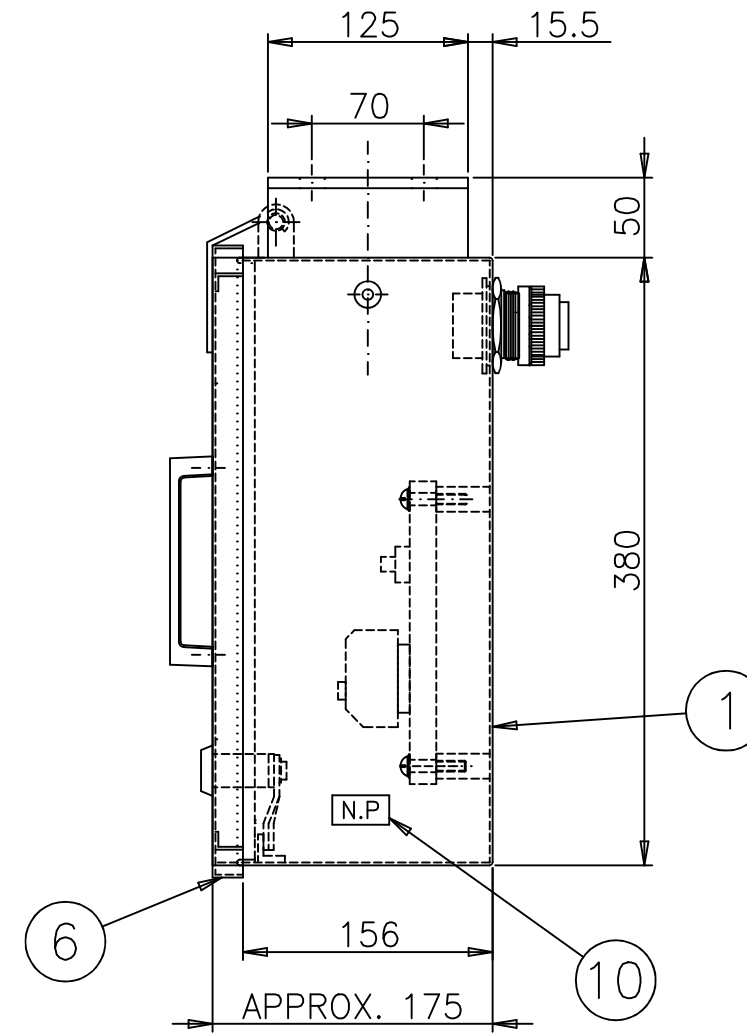
I=0.2mm	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
I=0.2mm	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
GRADE	A	B	
CASTING (±)			
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
GRADE	A	B	C
WELDING (±)			
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3~6	0.05	0.1	0.2
GRADE	A	B	C
MACHINING (±)			
GENERAL TOLERANCE			



TOP VIEW



FRONT VIEW



DOOR OPEN

NOTE:  
1. To be painted according to the specification (REDE100459)

22		NAME PLATE	STS304	1		1t
21		PLAIN WASHER	STS304	1		M8
20		SPRING WASHER	STS304	1		M8
19		HEX.BOLT	STS304	1		M8*35
18		PLAIN WASHER	STS304	6		M6
17		SPRING WASHER	STS304	6		M6
16		HEX.BOLT	STS304	6		M6*35
15		LOCKING DEVICE	ASSY	2		
14		ADATER	ASSY	1		AD910213(1-7/16)
13		PLAIN WASHER	STS304	1		M6
12		SPRING WASHER	STS304	1		M6
11		WAGO TERMINAL	ASSY	3		682,697
10		NAME PLATE	STS304	1		1t
9		HEX. BOLT	SCP1	2		M6X15L
8		PLUG,CONNECTOR	ASSY	2		MS3475W 24-31P YNU HAB
7		RECEPACLE,CONNECTOR	ASSY	2		MS3474W 24-31S YNU HAB
6		PACKING	EPDM	1		
5		GRONND	C1100	1		3t(40x220)
4		INSULATION PLATE	PL-PEV	1		295*170*25
3		TERMINAL BOLCK	ASSY	1		280-870,50P WAGO
2		COVER ASSY	SCP1	1		2.0t
1		BOX ASSY	SCP1	1		2.0t

NO.	PART NO.	DESCRIPTION	MATERIAL	Q'TY	W.T	REMARKS
APP	H.G.NAM 2008.06.14	MATERIAL ASSY	TITLE LOW VOLTAGE GROUND SWITCH BOX			
CHK	D.I.KIM 2008.06.14	G. WEIGHT 15.2kg				
DGN	M.S.CHOI 2008.06.14	TOLERANCE	DRG. NO EBP00661			
DRG		MC WD CT B B -				
		SIZE A2	SCALE 1/5 SHEET 1 of 1			
		REF. NO.	HYUNDAI Rotem TCDD DMU 24R			