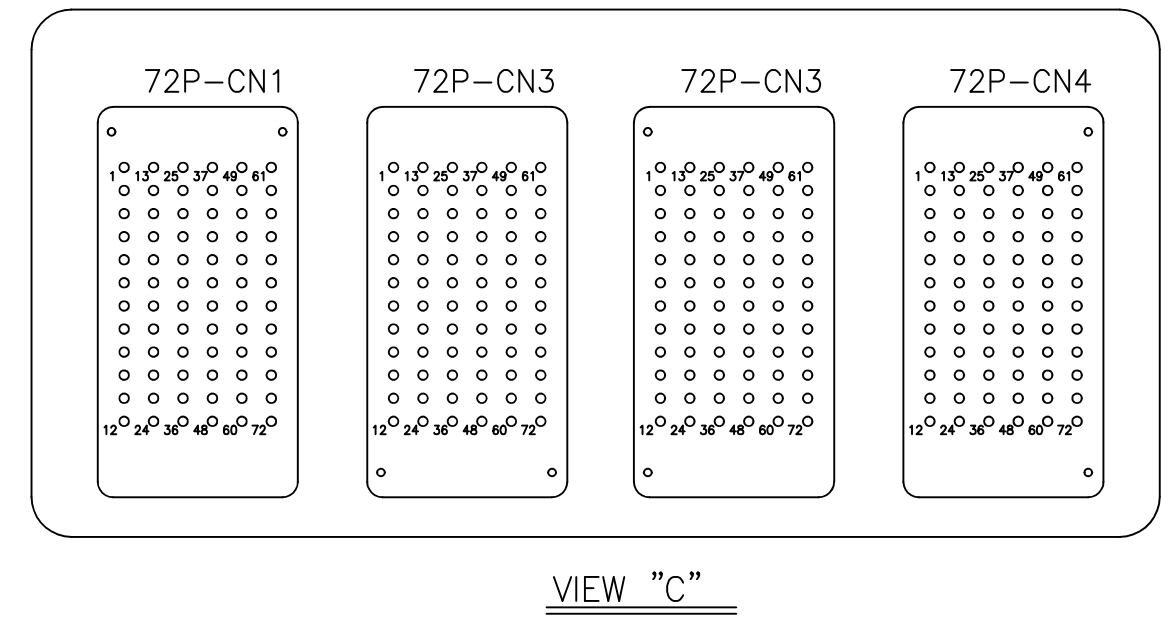
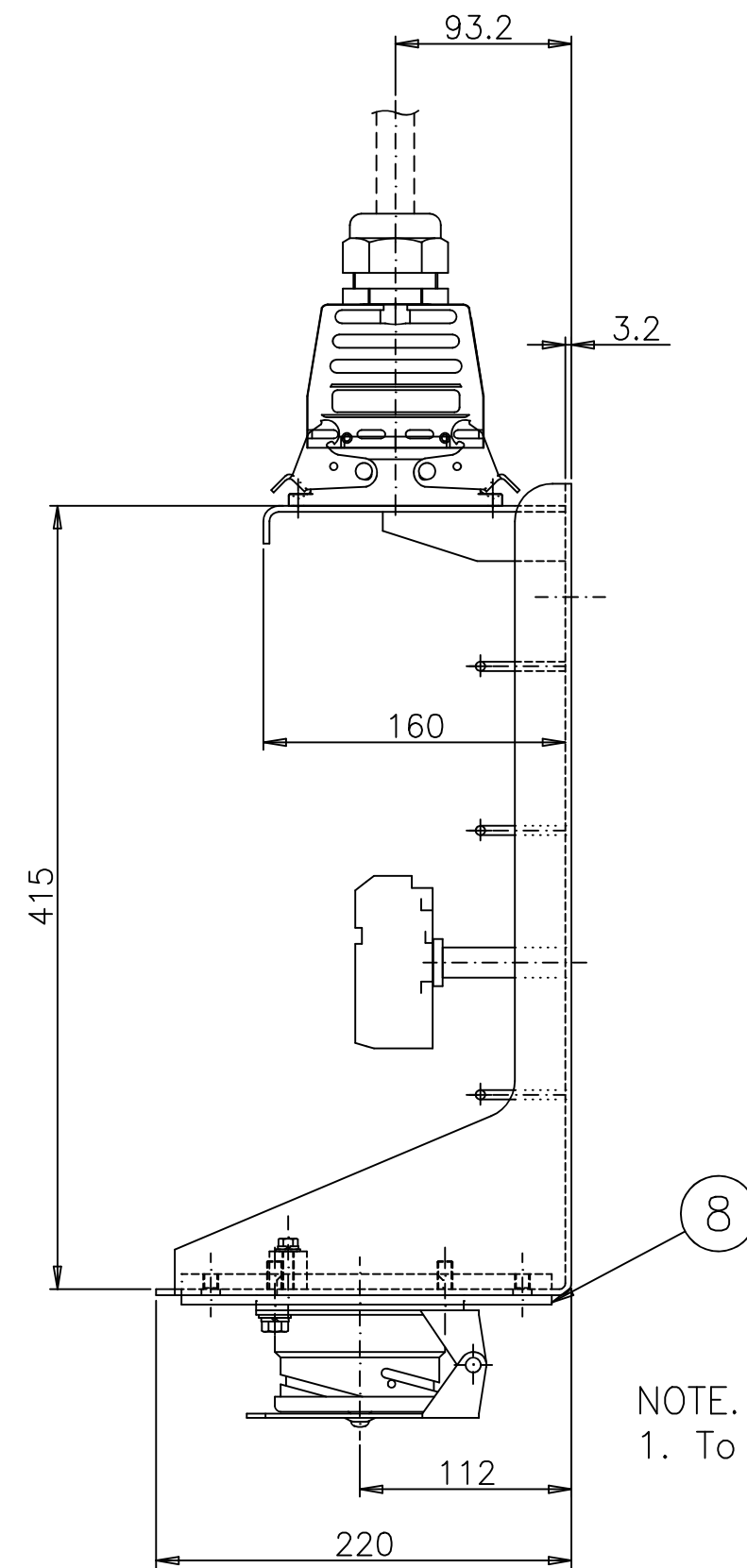
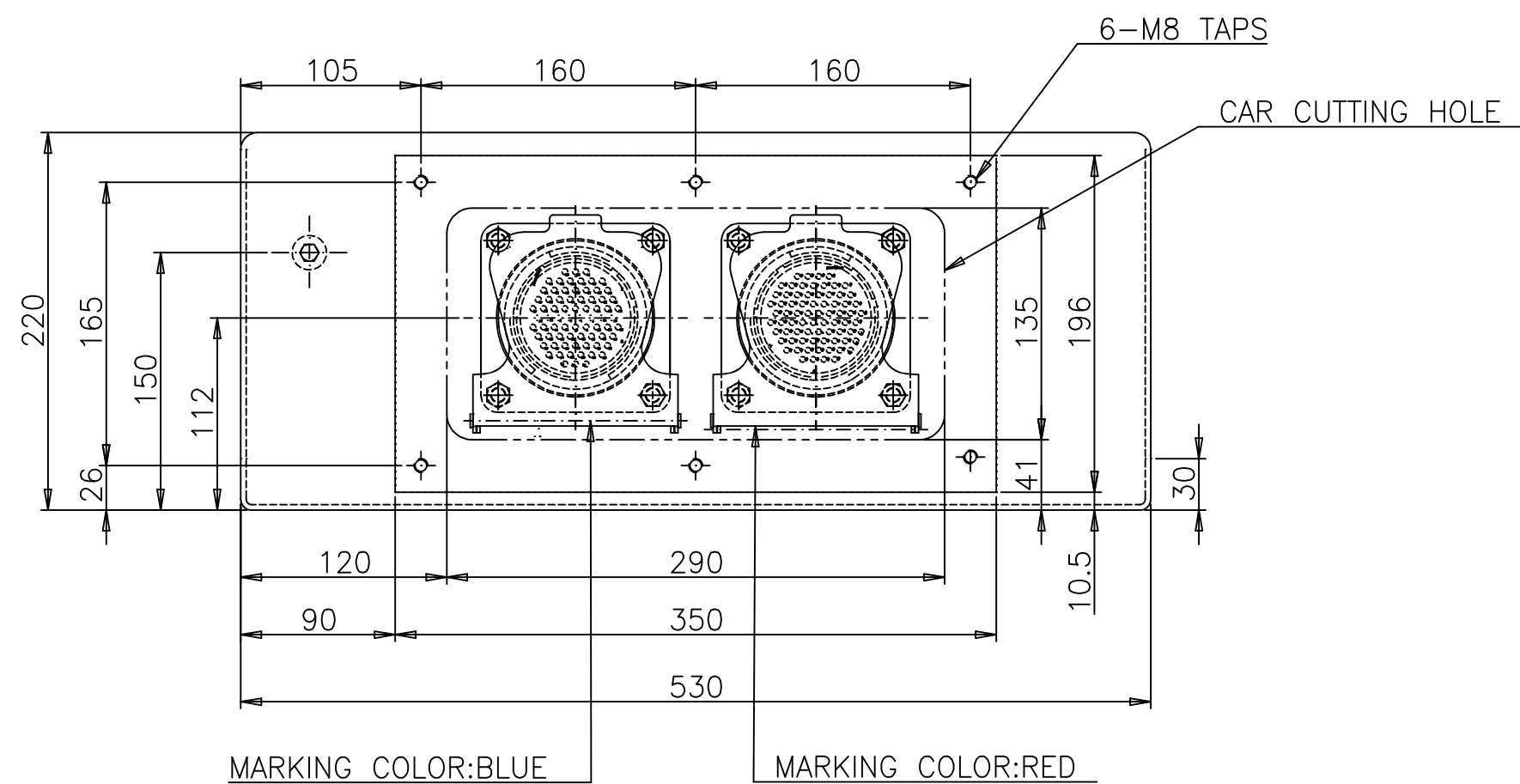
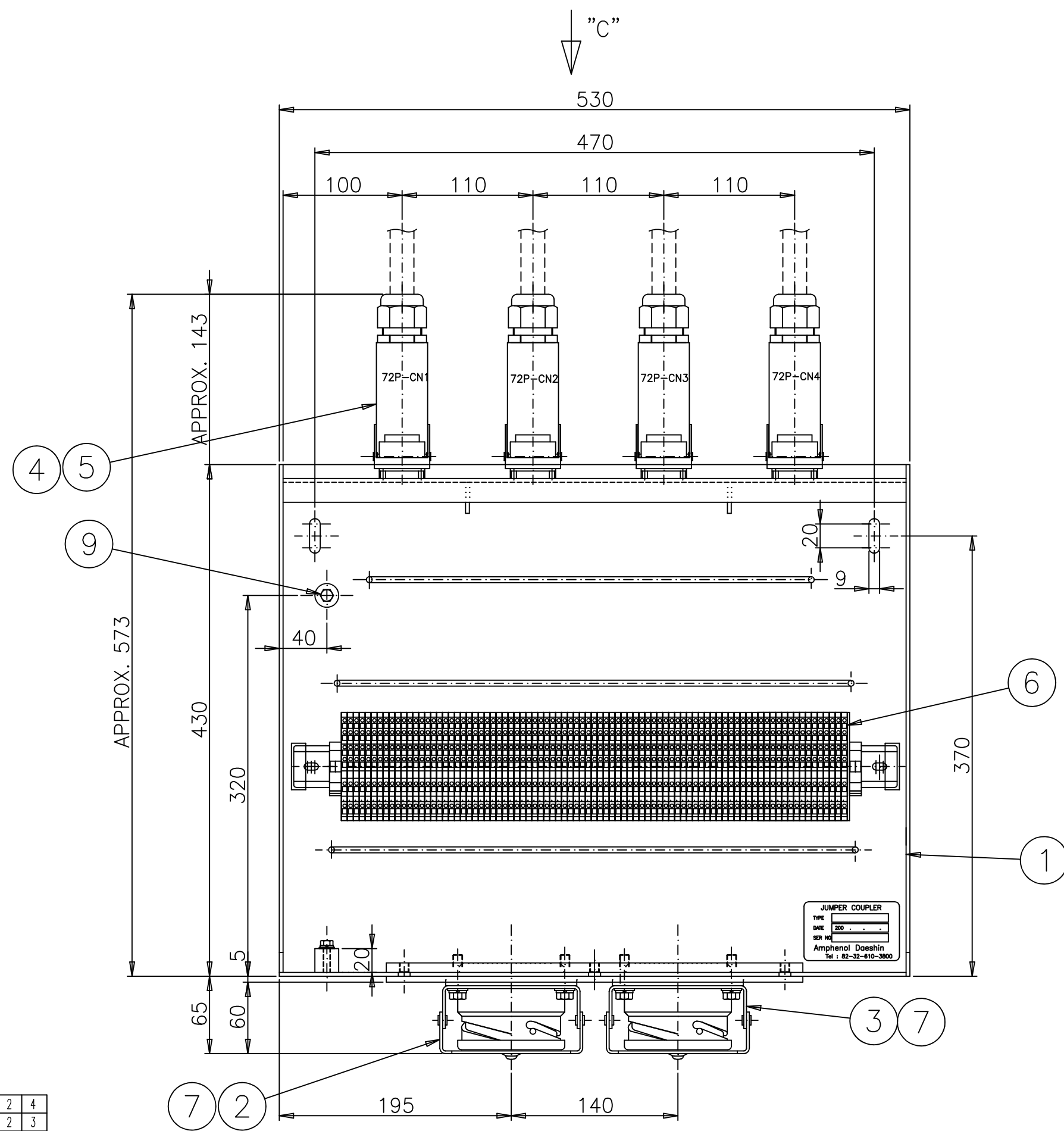
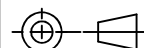



TOLERANCE	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
	~ 3150	-	7
	~ 1600	4	5
LENGTH	~ 800	3	3
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
	GRADE	A	B
	CASTING (±)		
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
GRADE	A	B	C
WELDING (±)			
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	3.0
~ 2M	0.5	1.2	2.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
~ 3 M	0.05	0.1	0.2
GRADE	A	B	C
MACHINING (±)			
GENERAL TOLERANCE			



NOTE.

1. To be painted according to the specification (REDE100459)

9		HEX HEAD BOLT	STS304	2		M6X20L
8		GASKET	RUBBER	1		t5.0
7		DUST CAP	ASS'Y	2		AMDC-48
6		TERMINAL BLOCK	ASS'Y	1		WAGO 2.5SQ X3PX170EA
5		72P RECEP CONN	ASS'Y	4		72P RECEP
4		72P PLUG CONN	ASS'Y	4		72P PLUG
3		74P RECEP CONN	ASS'Y	1		ADGC02A48-74PW/5K
2		74P RECEP CONN	ASS'Y	1		ADGC02A48-74P/5K
1		BOARD PANEL	SCP1+ SS400	1		t3.2+t8.0
NO.	PART NO.	DESCRIPTION	MATERIAL	Q'TY	W.T	REMARKS
APP	H.G.NAM 2008.06.14	MATERIAL ASSY	TITLE LOW VOLTAGE JUNCTION PANEL			
CHK	D.I.KIM 2008.06.14	G. WEIGHT 24kg				
DGN	M.S.CHOI 2008.06.14	TOLERANCE	DRG. NO EBP00656		Ver.	00
DRG		MC WD CT B B -			Rev.	--
		SIZE A2	SCALE 1/4 SHEET 1 of 1			
		REF. NO.	 HYUNDAI Rotem TCDD DMU 24R			