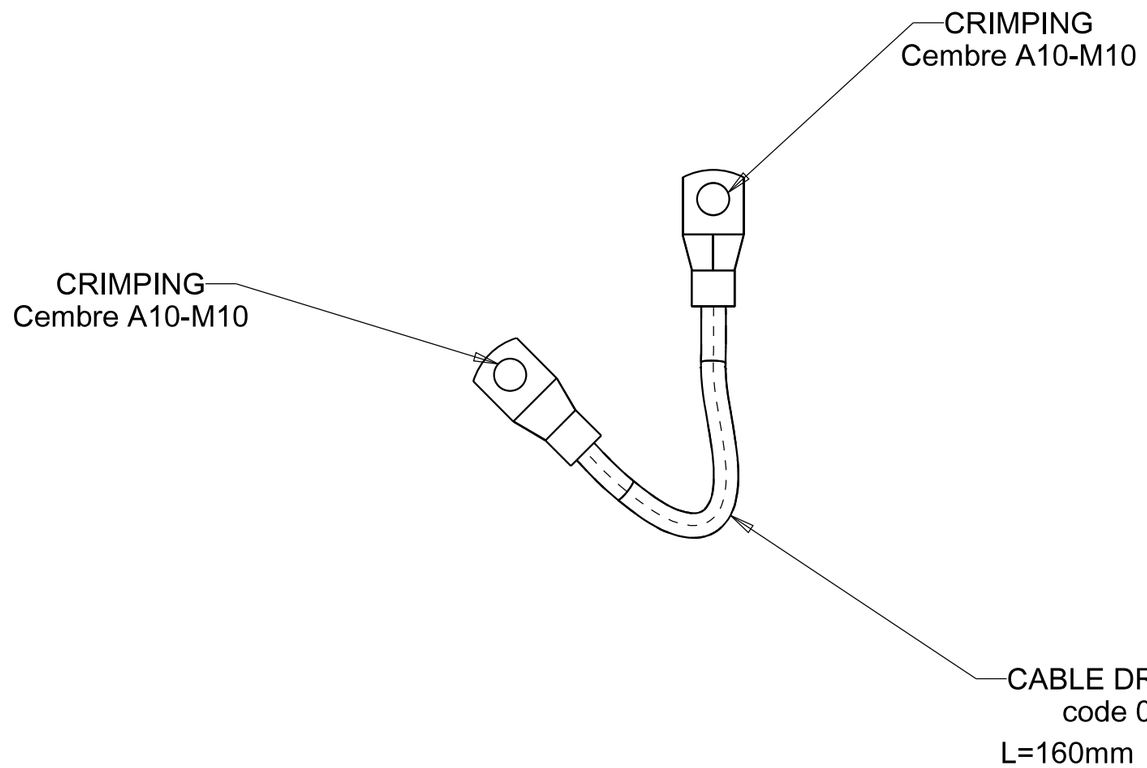

	Nom. Size	Class	
TS 12708 Steel Casting	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Raw	Form

	Nom. Size	Class	
ISO 2768 General Tolerance	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±

	Nom. Size	Class	
ISO 13920 Welded Construction	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±

Technical Specifications	-				
Technical Document	-				
Fixture/Mould Asset ID.	-				
Coating/Heat Tre./Roughness	-				
Paint/Color	-	Modf.No	Modification Description	Date	Sign

No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağirlik Weight (Kg)
TYP						

ISO 1302 ISO 8015 EN 22553			General Tol.	ISO 2768	f ☐	m☒	H☐ K☒
EN 15085-2 Certification Level	CL1 ☒ CL2 ☐ CL3 ☐ CL4 ☐		Weld Prod.	ISO 13920	A☒	B☐	E☒ F☐
			Cast Steel	ISO 12708	Lm2☐	Lr2☐	Sm2☐ Sr2☐
Approved	P.FARINA		Scale				
Checked	M.BORLO		1:2				
Prepared	D.CARLINO						
Date:09/05/2019	Cable DRUSE IDT L=160			Sheet:1/1	Size:A3	Rev:00	

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EM20.24.11.20008

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