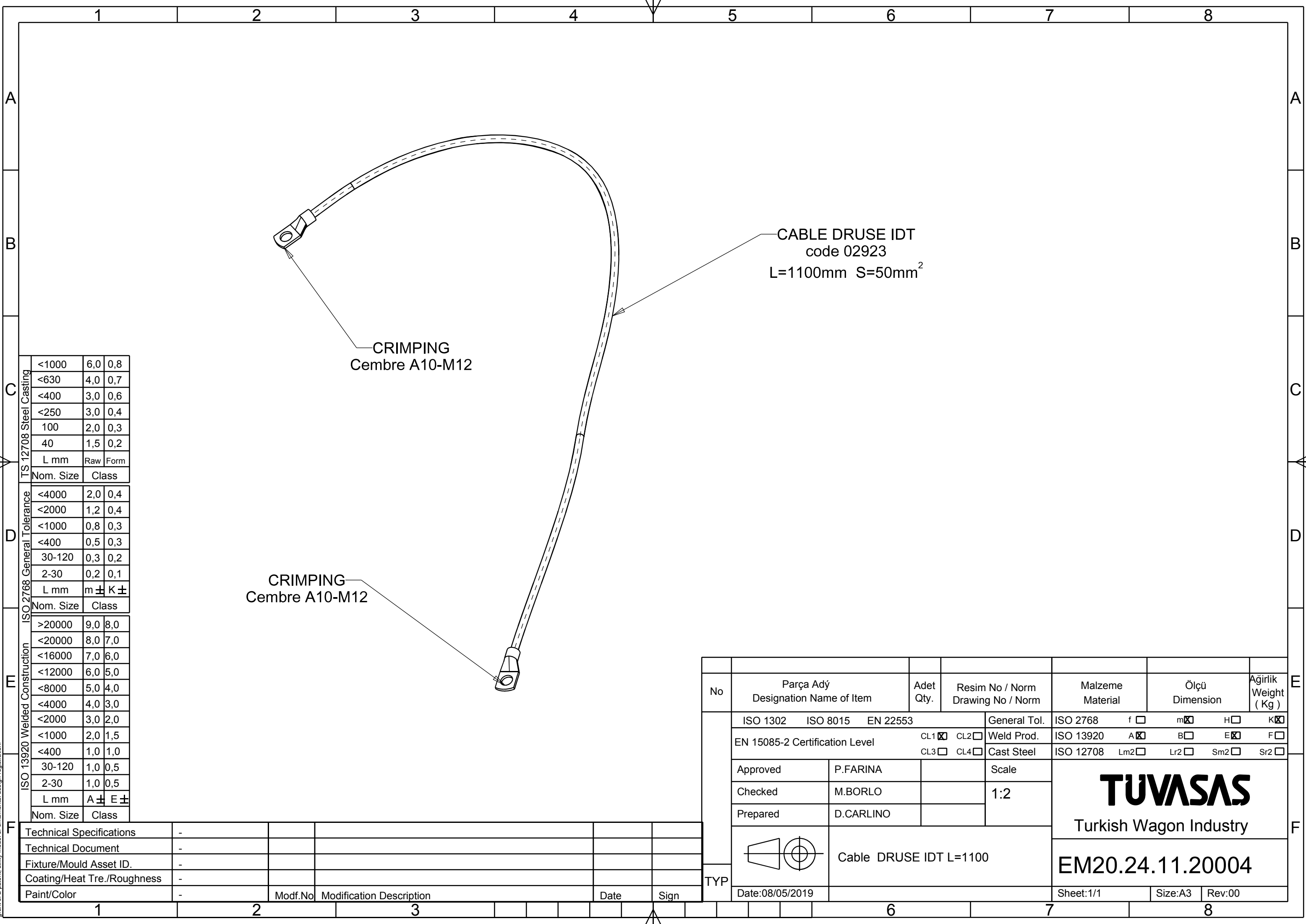


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TS 12708 Steel Casting	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Raw	Form
Nom. Size	Class		

ISO 2768 General Tolerance	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
Nom. Size	Class		

ISO 13920 Welded Construction	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
ISO 13920 Welded Construction	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	

Technical Specifications	-					
Technical Document	-					
Fixture/Mould Asset ID.	-					
Coating/Heat Tre./Roughness	-					
Paint/Color	-	Modf.No	Modification Description	Date	Sign	

No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
TYP	ISO 1302	ISO 8015	EN 22553	General Tol.	ISO 2768	f ☐ m ☒ H ☐ K ☒
	EN 15085-2 Certification Level		CL1 ☒ CL2 ☐ CL3 ☐ CL4 ☐	Weld Prod.	ISO 13920	A ☒ B ☐ E ☒ F ☐
	Approved	P.FARINA		Scale	ISO 12708	Lm2 ☐ Lr2 ☐ Sm2 ☐ Sr2 ☐
	Checked	M.BORLO		1:2	TUVASAS Turkish Wagon Industry	
	Prepared	D.CARLINO				
TYP			Cable DRUSE IDT L=1100		EM20.24.11.20004	
	Date:08/05/2019				Sheet:1/1	Size:A3 Rev:00