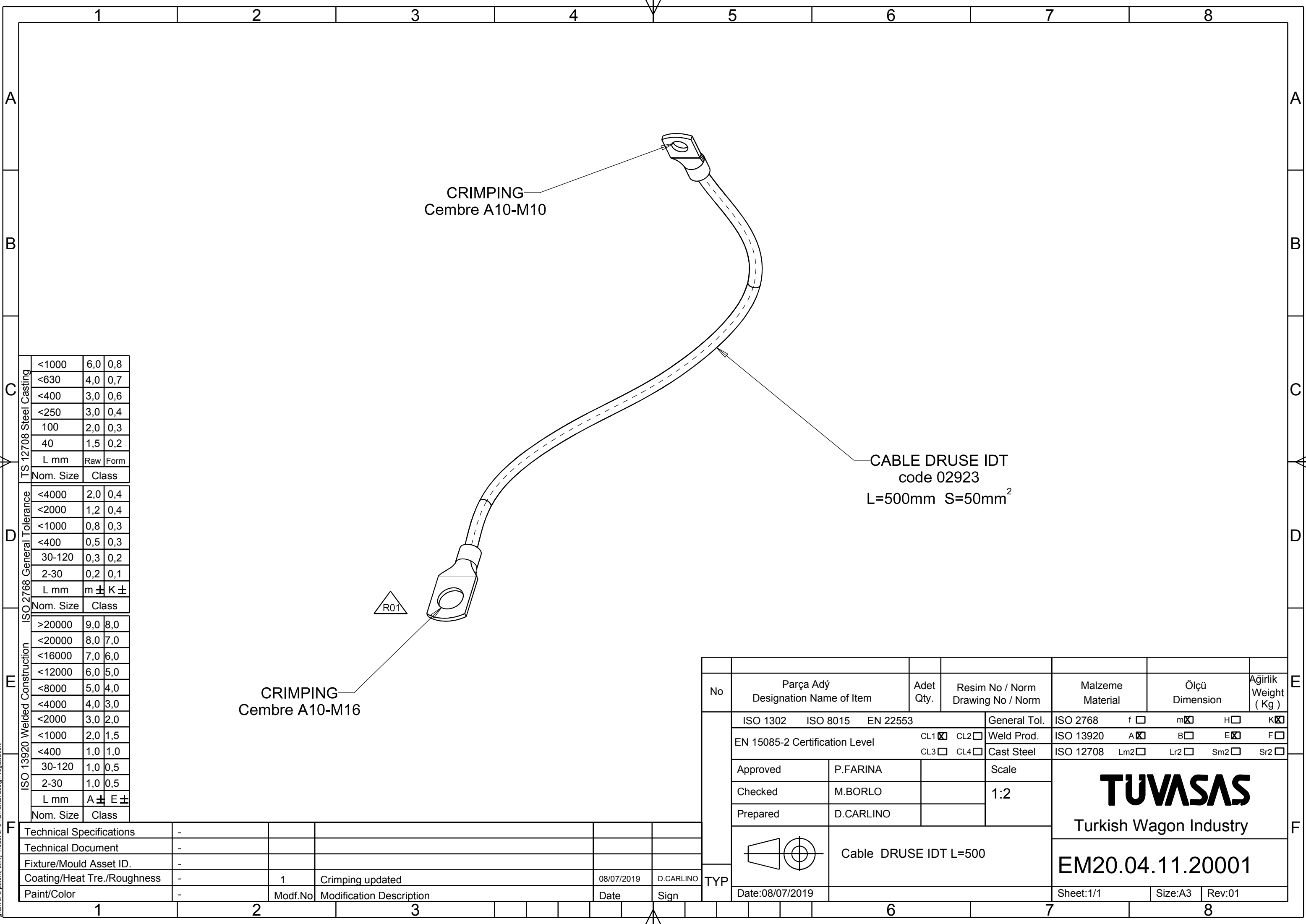


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TS 12708 Steel Casting			
<1000	6,0	0,8	
<630	4,0	0,7	
<400	3,0	0,6	
<250	3,0	0,4	
100	2,0	0,3	
40	1,5	0,2	
L mm	Raw	Form	
Nom. Size	Class		

ISO 2768 General Tolerance			
<4000	2,0	0,4	
<2000	1,2	0,4	
<1000	0,8	0,3	
<400	0,5	0,3	
30-120	0,3	0,2	
2-30	0,2	0,1	
L mm	m ±	K ±	
Nom. Size	Class		

ISO 13920 Welded Construction			
>20000	9,0	8,0	
<20000	8,0	7,0	
<16000	7,0	6,0	
<12000	6,0	5,0	
<8000	5,0	4,0	
<4000	4,0	3,0	
<2000	3,0	2,0	
<1000	2,0	1,5	

<400	1,0	1,0	
30-120	1,0	0,5	
2-30	1,0	0,5	
L mm	A ±	E ±	
Nom. Size	Class		

Technical Specifications	-				
Technical Document	-				
Fixture/Mould Asset ID.	-				
Coating/Heat Tre./Roughness	-	1	Crimping updated	08/07/2019	D.CARLINO
Paint/Color	-	Modf.No	Modification Description	Date	Sign

No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
TYP	ISO 1302	ISO 8015	EN 22553	General Tol.	ISO 2768	f ☐ m ☒ H ☐ K ☒
	EN 15085-2 Certification Level		CL1 ☒ CL2 ☐ CL3 ☐ CL4 ☐	Weld Prod.	ISO 13920	A ☒ B ☐ E ☒ F ☐
	Approved	P.FARINA		Scale	ISO 12708	Lm2 ☐ Lr2 ☐ Sm2 ☐ Sr2 ☐
	Checked	M.BORLO		1:2	TUVASAS Turkish Wagon Industry EM20.04.11.20001	
	Prepared	D.CARLINO				
Cable DRUSE IDT L=500		Date:08/07/2019		Sheet:1/1	Size:A3	Rev:01