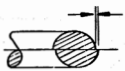
9315446

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

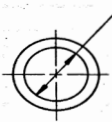
COUNTERSINK ALL TAPPED HOLES 118" X ONE THIRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENG.R STDS.

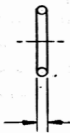


.005 MAX.

ALLOWABLE MISMATCH



.734 ±.006 DIA.



.139 ±.004 DIA.

APERTURE CARD ONLY

TO BE ENDLESS MOULDED RING.

ENGINEERING APPROVAL OF SOURCE REQUIRED

RECORDED

NO. REQ.	NAME OF PART	PART NO.	IT. NO.
	SEAL-O RING	9315446	

MATERIAL: EMS 605 RUBBER

ELECTRO-MOTIVE DIVISION
GENERAL MOTORS CORPORATION
LA GRANGE, ILLINOIS, U.S.A.

DR. T. Moreno	DATE 11-13-75	
CK. [illegible]	11-13-75	
SUP. [illegible]	CH. DR. 11-17-75	
WELD.	MOD. ENGR.	
MATL. K.V.	ENGR. [illegible]	11/17/75

FIRST USED ON: 645E

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	APV'D.

EMD 416E 5000 10-75

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