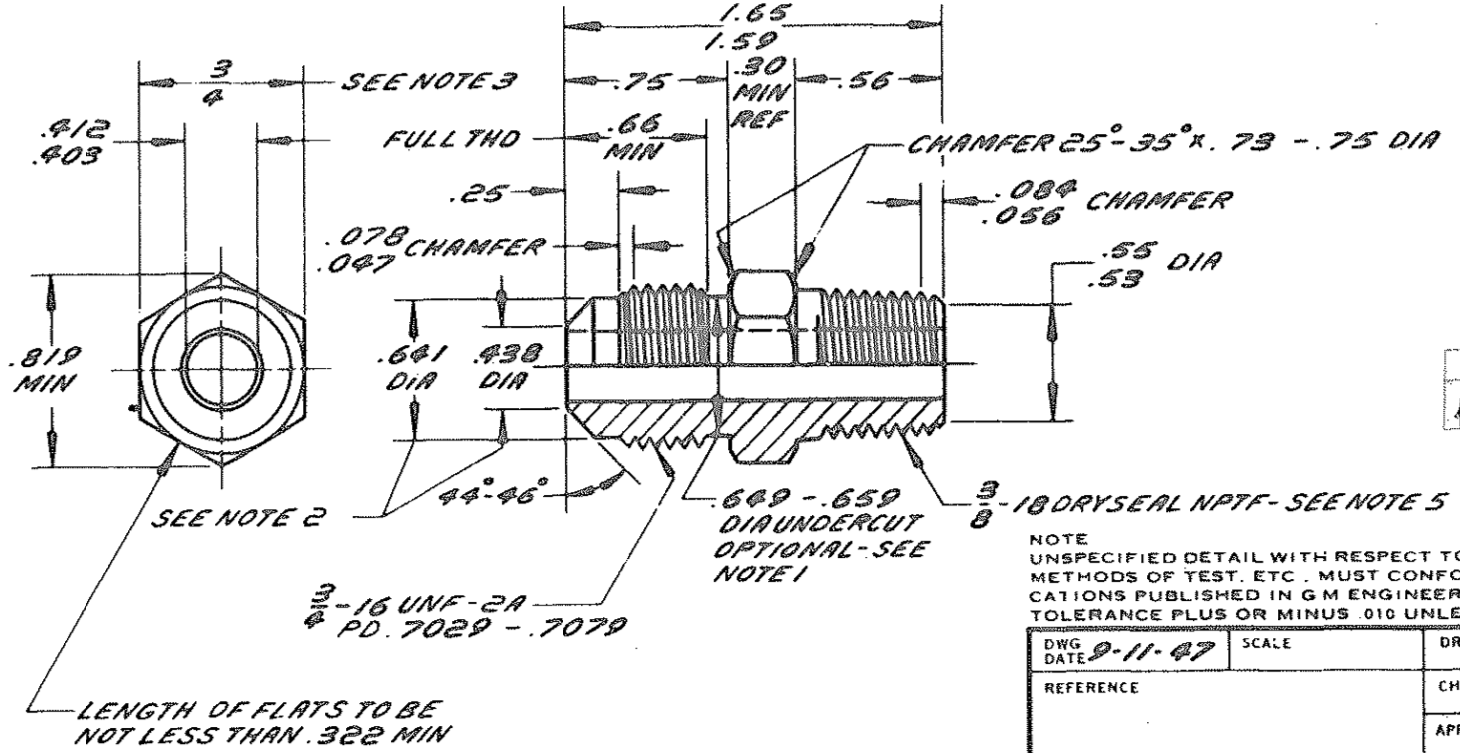
BRUNING 44161•

ENGINEERING STANDARDS SECTION
GENERAL MOTORS CORPORATION - G. M. TECHNICAL CENTER - WARREN, MICHIGAN

NOTES:
1. WHERE UNDERCUT IS USED, LAST THD SHALL BE CHAMFERED .031 - .062 LONG FROM UNDERCUT DIA AND FULL THD LENGTH MAY BE REDUCED TO .63 MIN.
2. NOSE DIA MUST BE CONCENTRIC WITH THD PD WITHIN .010 TIR.
3. COMMERCIAL BAR STOCK TOLERANCES SHALL APPLY.
4. OFFSET NOT TO EXCEED .015 AT MEETING POINT OF PASSAGES MACHINED FROM OPPOSITE ENDS.
5. DIA OF BODY BEYOND ROLLED NPTF THD MAY BE .638 MIN.

NO. 118752

DATE	SYM	REVISION RECORD	AUTHORITY	DR	CHK
6-11-71	6	REDRAWN & REVISED		RO	



Yer No	Sira No
1718	104

NOTE
UNSPECIFIED DETAIL WITH RESPECT TO DIMENSIONS, MATERIAL METHODS OF TEST, ETC., MUST CONFORM TO GENERAL SPECIFICATIONS PUBLISHED IN G M ENGINEERING STANDARDS
TOLERANCE PLUS OR MINUS .010 UNLESS OTHERWISE SPECIFIED

DWG DATE 9-11-47	SCALE	DR BS
REFERENCE		CHK JK
		APPD

MATERIAL SPEC
SAE CA360 (HALF HARD), SAE CA345 OR SAE CA350 BRASS

NAME
CONNECTOR - 45° FLARED TUBE

DESCRIPTION 1/2

FINISH PLAIN

PART NO. 118752