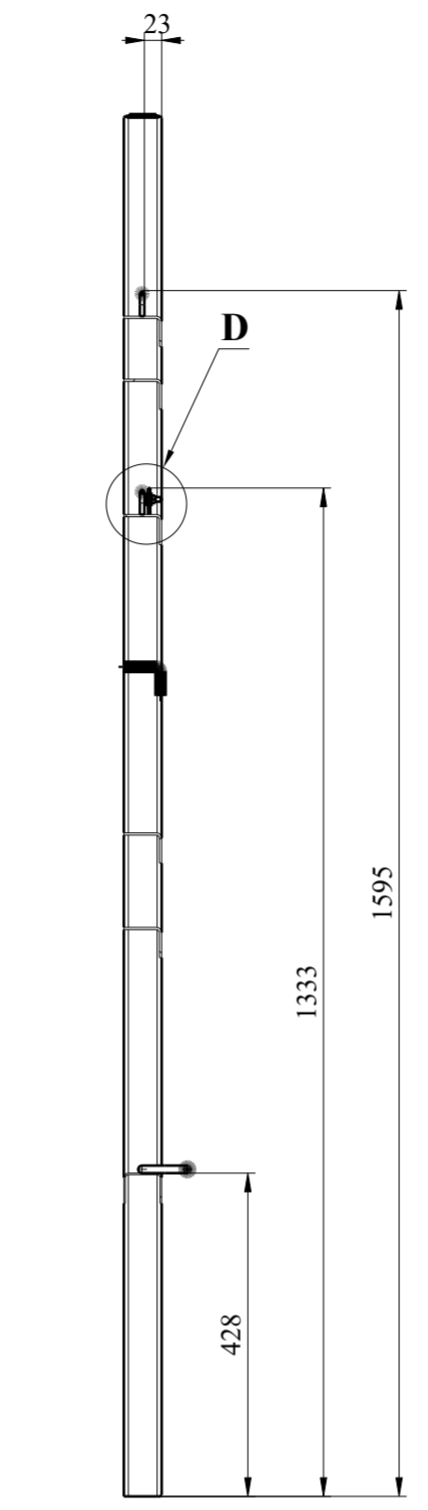
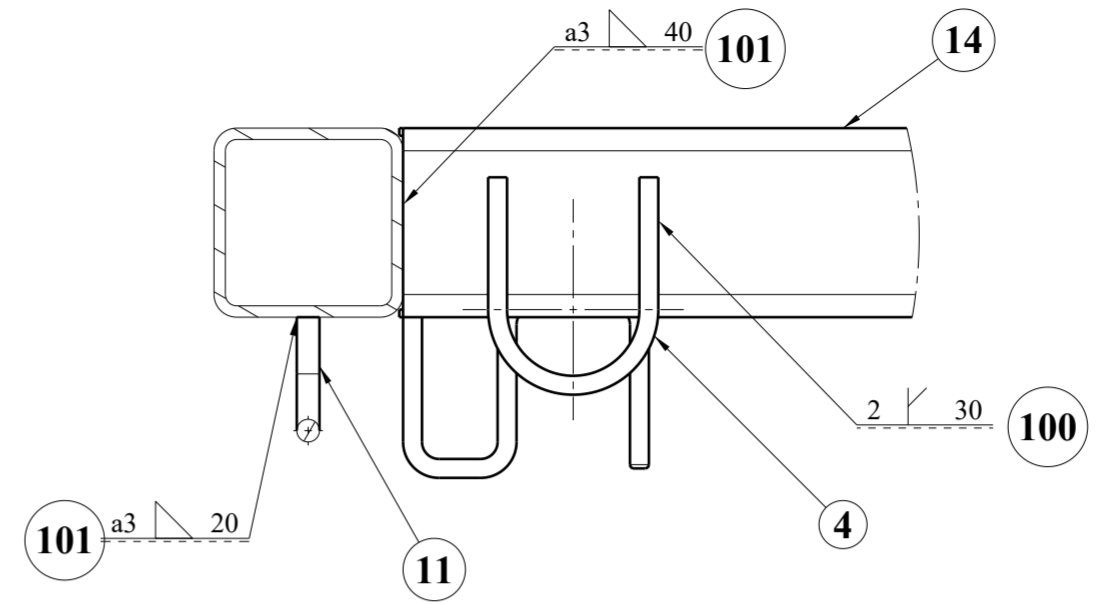


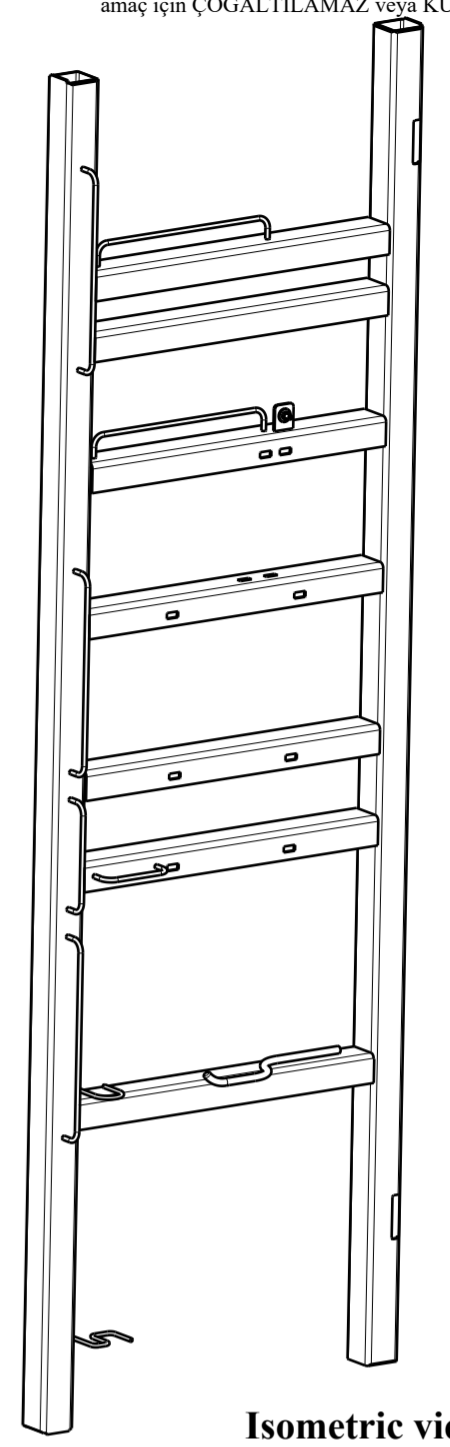
Section view B-B



Section view C-C

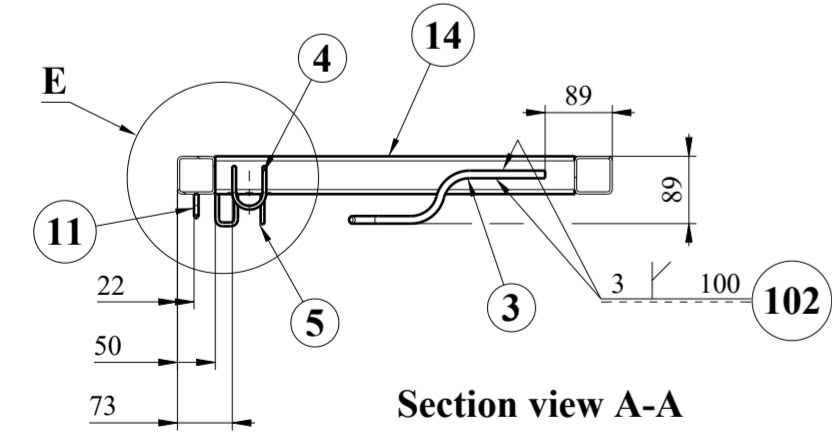


Detail E
Scale: 1:2

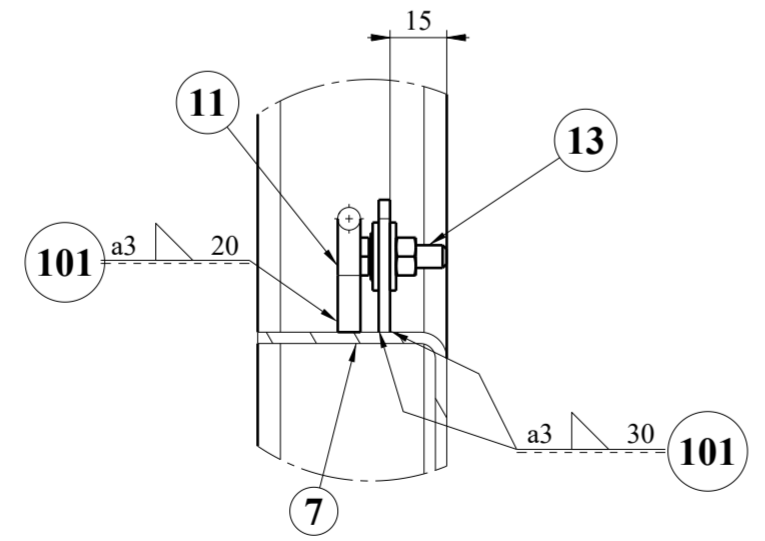


NOTES:

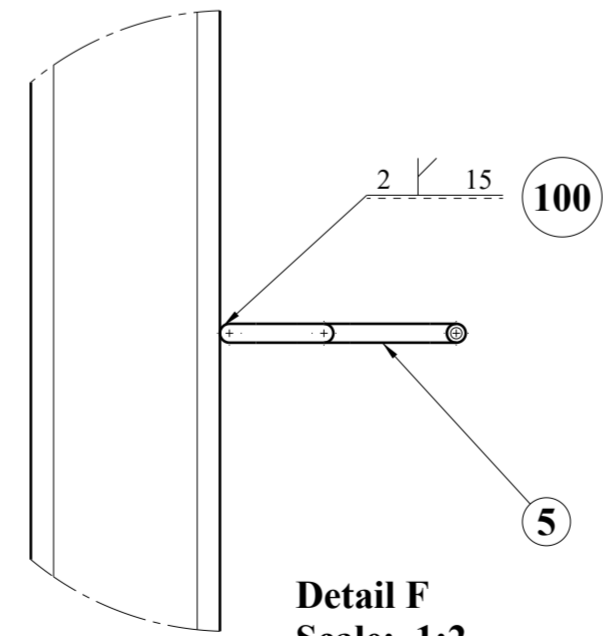
- 1.REMAINING ELEMENTS 10,11,15 WELDED THE SAME WAY AS ELEMENT 10 IN THE DETAIL D.
- 2.REMAINING ELEMENTS 1,2,6,7,8,9,14 WELDED THE SAME WAY AS ELEMENT 13 IN THE DETAIL E.



Section view A-A



Detail D
Scale: 1:2



Detail F
Scale: 1:2

Adet	Parça Adı	Montaj No	Norm/Resim No	Malzeme	Birim Ağırlık(Kg)	Yarı Mamülün Ölçüleri/ Ürün Özellikleri
1	C BEAM	14	001SC0010028-000	S355J2+N	0,907kg	xx
1	GROUNDING PLATE, ASSY, M6	13	001ME9900505-000	-	0kg	xx
1	WIRE SUPPORT, 150 MM	12	001ME9900013-000	X5CrNi18-10	0,044kg	xx
5	WIRE SUPPORT, 275 MM	11	001ME9900028-000	X5CrNi18-10	0,072kg	xx
1	WIRE SUPPORT, 100 MM	10	001ME9900012-000	X5CrNi18-10	0,033kg	xx
2	ANGLE	9	001SC0010096-000	S355J2+N	0,937kg	xx
1	ANGLE	8	001SC0010131-000	S355J2+N	0,93kg	xx
1	ANGLE	7	001SC0010111-000	S355J2+N	0,937kg	xx
2	ANGLE	6	001SC0010121-000	S355J2+N	0,944kg	xx
1	HANGER	5	001SC0010086-000	S355J2+N	0,033kg	xx
1	HANGER	4	001SC0010084-000	S355J2+N	0,02kg	xx
1	HANGER	3	001SC0010082-000	S355J2+N	0,177kg	xx
1	SQUARE BEAM	2	001SC0010015-000	S355J2H+N	7,819kg	xx
1	SQUARE BEAM	1	001SC0010012-000	S355J2H+N	7,696kg	xx

Bu çizim kritik kalite parametresi içerir mi? Hayır		Kritik kalite parametresi şu şekilde gösterilmiştir. CTQ	
Grup No:	Toplam Ağırlık (Kg): 2,890		TÜRASAŞ Türkiye Raylı Sistem Araçları Sanayii A.Ş. Eskişehir Bölge Müdürlüğü
Tip	Toleransı verilmeyen ölçüler için ilgili standartlar: EN 13920 BBF (Kaynaklı yapılar) EN 22768-1m (Uzunluk ve açı ölçüleri) EN 22768-2 K (Şekil ve Konumlar)		
Tadilat	A	UPDATED	19.02.2026 ÖDAGLI
Resim	K.DZIKOWSKI	13.12.2022	Onay: T.EROGLU
Kontrol	A.PATLAK	08.12.2022	Tarih: 15.12.2022
Ky Müh.	S.ÇÖKMEZ	08.12.2022	
Kaynak Parametresi	15085-2 CL 2 CP C2 CT 3		RIGHT WALL, WELDED
Ölçek	1:10	Kağıt Ebadı A2	

102	3HY weld	EN ISO 14341-A-G 46 4	CP C2
101	a3 weld	EN ISO 14341-A-G 46 4	CP C2
100	2HY wled	EN ISO 14341-A-G 46 4	CP C2
No.	Weld type	Welding consumables	Weld class

B	General update	19.02.2026	O.DAGLI
A	Dimension changed	13.12.2022	K.Dzikowski
Rev.	Description	Data	Author

