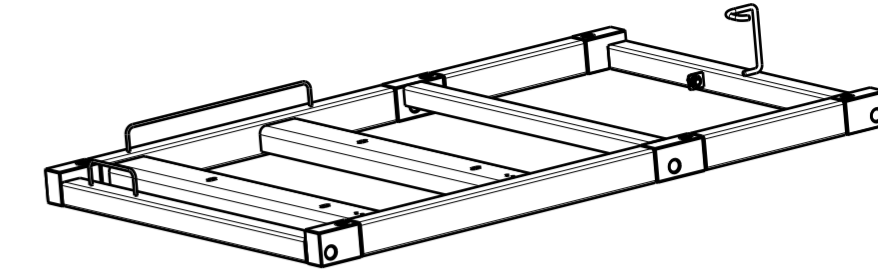
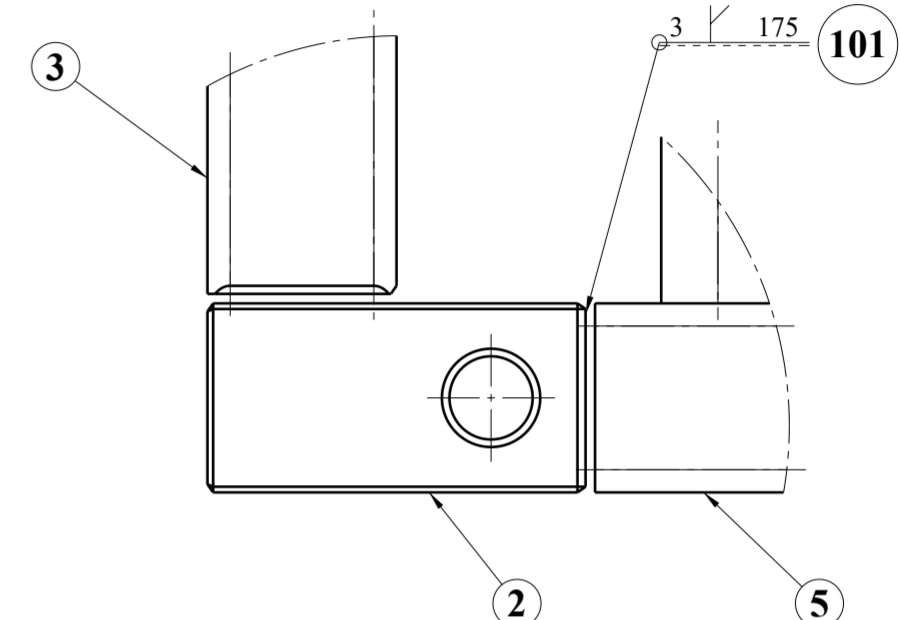


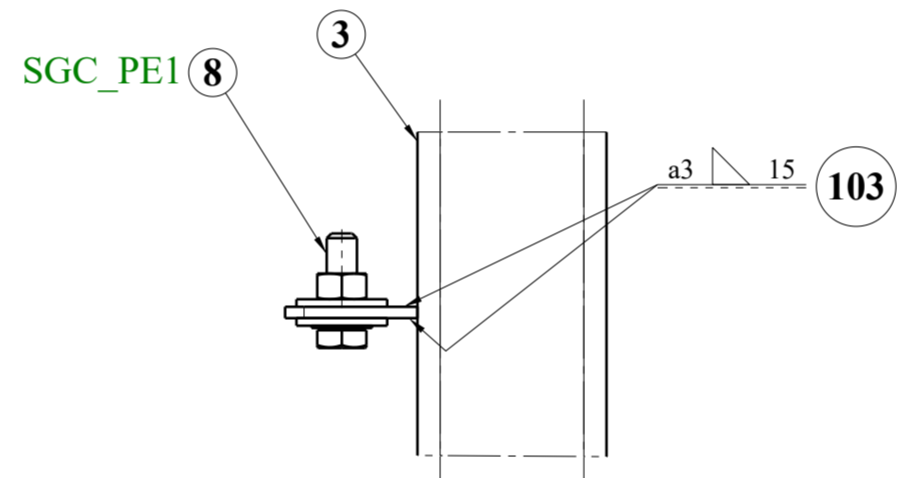
Detail B
Scale: 1:2



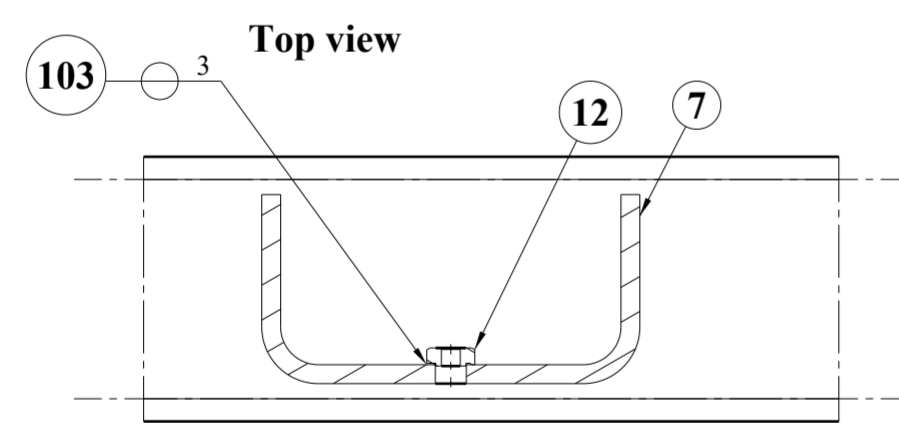
Isometric view



Detail C
Scale: 1:2

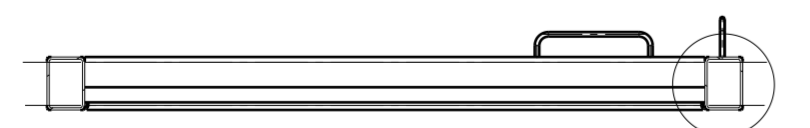


Detail A
Scale: 1:2

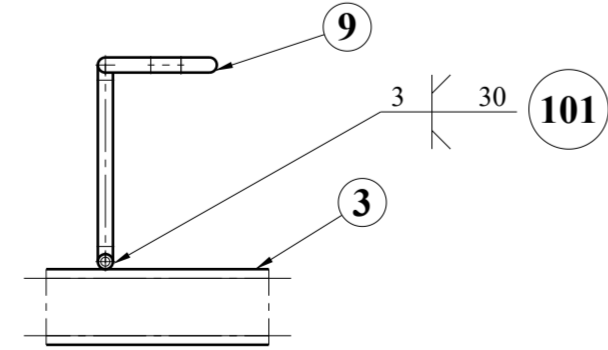


Top view

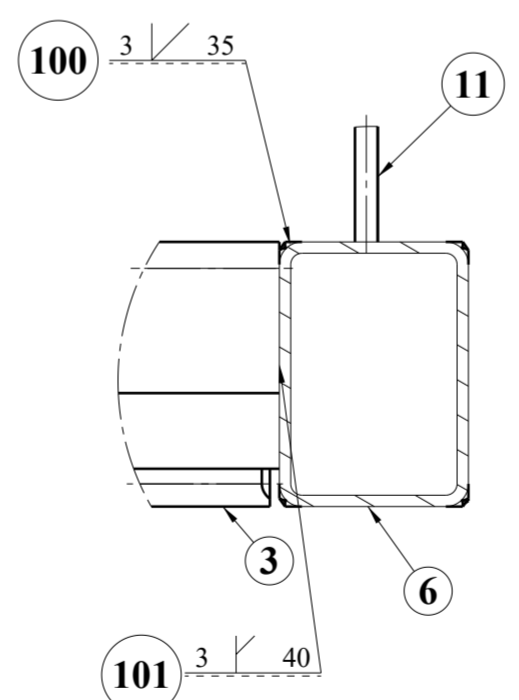
Section view G-G
Scale: 1:2



Section view D-D
Scale: 1:10



Section view F-F
Scale: 1:5



Detail E
Scale: 1:2

NOTES:

1. REMAINING ELEMENTS 2, 3, 4, 5, 6 WELDED THE SAME WAY AS IN THE DETAIL C.
2. REMAINING ELEMENTS 2, 3, 4, 5 WELDED THE SAME WAY AS IN THE DETAIL E.
3. REMAINING ELEMENTS 3, 10 WELDED THE SAME WAY AS IN THE DETAIL B.
4. REMAINING ELEMENTS 12 WELDED THE SAME WAY AS IN THE SECTION G-G.



Adet	Parça Adı	Montaj No	Norm/Resim No	Malzeme	Birim Ağırlık(Kg)	Yarı Mamülün Ölçüleri/ Ürün Özellikleri
4	ALTIKOSE KAYNAK SOMUN	12	TN1014-03-B-	8	0,003kg	M6
1	WIRE SUPPORT, 50 X 450 MM	11	001ME9900034-000	X5CrNi18-10	0,12kg	xx
1	WIRE SUPPORT, 50 x150 MM	10	001ME9900033-000	X5CrNi18-10	0,053kg	xx
1	HANGER	9	001SC0010087-000	S355J2+N	0,187kg	xx
1	GROUNDING PLATE, ASSY, M8	8	001ME9900520-000	-	0kg	xx
2	C-BEAM	7	001SC0010008-000	S355J2+N	5,732kg	xx
2	RECTANGULAR BEAM	6	001SC0010011-000	S355J2H+N	1,785kg	xx
2	RECTANGULAR BEAM	5	001SC0010010-000	S355J2H+N	3,751kg	xx
1	C-BEAM	4	001SC0010009-000	S355J2+N	2,298kg	xx
2	SQUARE BEAM	3	001SC0010007-000	S355J2H+N	3,449kg	xx
4	BLOCK	2	001SC0010006-000	S355J2+N	2,339kg	xx
2	BLOCK	1	001SC0010005-000	S355J2+N	2,887kg	xx

Bu çizim kritik kalite parametresi içerir mi? Hayır Kritik kalite parametresi şu şekilde gösterilmiştir. CTQ

Grup No:		Toplam Ağırlık (Kg): 6,034		TÜRASAŞ	
Tip	Tadilat	Toleransı verilmeyen ölçüler için ilgili standartlar: EN 13920 BBF (Kaynaklı yapılar) EN 22768-1m (Uzunluk ve açılı ölçüleri) EN 22768-2 K (Şekil ve Konumlar)		Türkiye Raylı Sistem Araçları Sanayii A.Ş. Eskişehir Bölge Müdürlüğü	
Resim	K.DZIKOWSKI	14.12.2022	Onay: T.EROGLU		den proje
Kontrol	A.PATLAK		Tarih:		Bu yerine geçti.
Ky Müh.	S.ÇÖKMEZ	14.12.2022			Komple Resim/Poz No
Kaynak Parametresi	15085-2 CL 2	CP C2 CT 3	BOTTOM FRAME, WELDED		
Ölçek	1:10	Kağıt Ebadı: A2			001SC0011000-000

103	M6 weld		CP D	A
102	a3 weld	EN ISO 14341-A-G 46 4	CP C2	
101	3HY weld	EN ISO 14341-A-G 46 4	CP C2	
100	3HV weld	EN ISO 14341-A-G 46 4	CP C2	
No.	Weld type	Welding consumables	Weld class	

A	Dimensions changed. Added pos. 12.	14.12.2022	K.Dzikowski
Rev.	Description	Data	Author

