

Changed thickness	17.02.2025	K.Karnasiewicz
Description	Data	Author

NOTES:

1. PAINTING – COLOUR AND PROCESS ACC. TO MANUFACTURER’S INSTRUCTION.
2. REMAINING CORNERS WELDED THE SAME WAY AS IN THE DETAIL A.
3. INTERMITTENT WELDS HAVE TO BE FILL.
4. DIFFERENCE IN DIAGONALS MUST BE SMALLER THAN 1mm ($|D1-D2| \leq 1\text{mm}$)



100	z2 weld	EN ISO 14341-A-G 46 4	CP C2
No.	Weld type	Welding consumables	Weld class