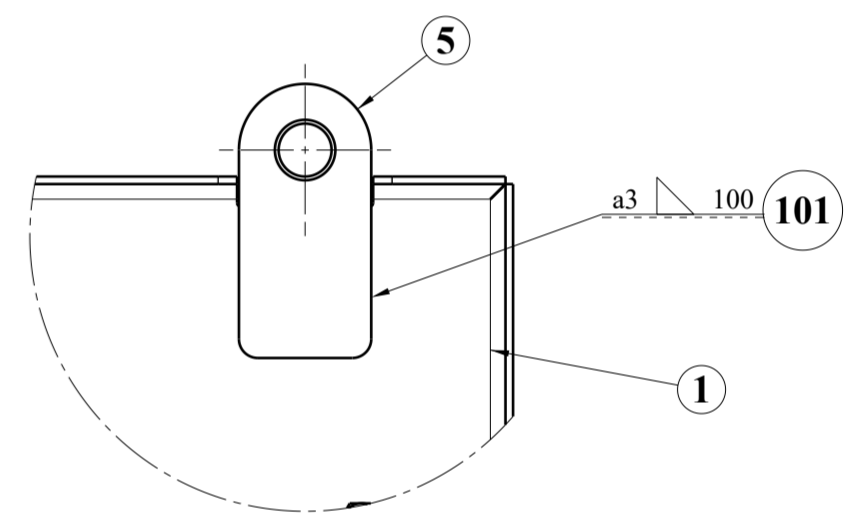


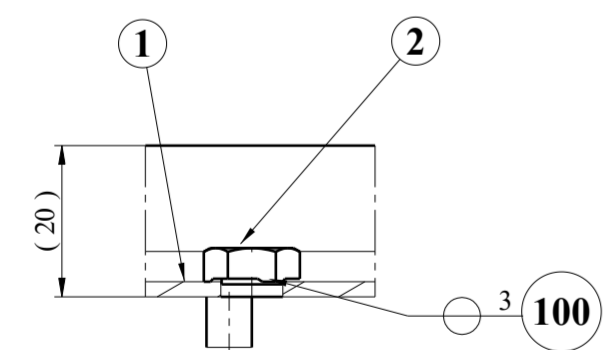
Isometric view



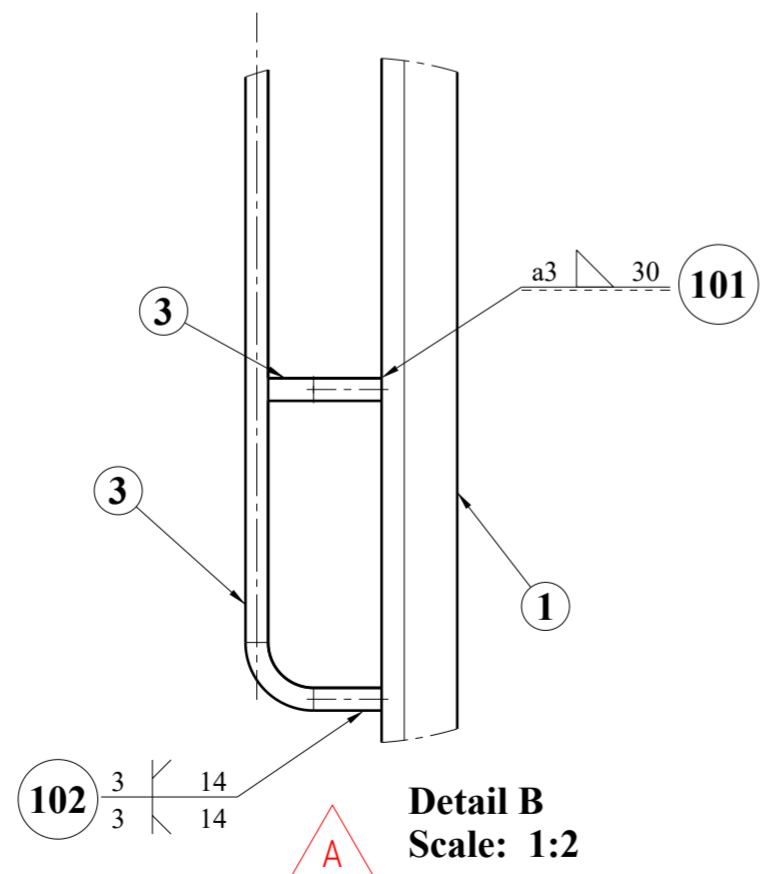
Detail C Scale: 1:2

NOTES:

1. PAINTING – COLOUR AND PROCESS ACC. TO MANUFACTURER'S INSTRUCTION.
2. REMAINING ELEMENTS 2 WELDED THE SAME WAY AS IN THE SECTION VIEW A-A.
3. REMAINING ELEMENTS 3 WELDED THE SAME WAY AS IN THE DETAIL B.
4. REMAINING ELEMENTS 5 WELDED THE SAME WAY AS IN THE DETAIL C.



Section view A-A Scale: 1:1



Detail B Scale: 1:2

102	3HY weld	EN ISO 14341-A-G 46 4	CP C2
101	a3 weld	EN ISO 14341-A-G 46 4	CP C2
100	M6 NUT WELD		CPD
No.	Weld type	Welding consumables	Weld class

B	General update	10.04.2025	K.Karnasiewicz
A	Wire supports and mounting brackets added	12.12.2022	K.Dzikowski
Rev.	Description	Data	Author

2	Mounting Bracket	5	001CB0010070-000	S355J2+N	0,087kg	xx
1	WIRE SUPPORT, 30 x150 MM	4	001ME9900033-000	X5CrNi18-10	0,045kg	xx
17	WIRE SUPPORT, 30 X 275MM	3	001ME9900029-000	X5CrNi18-10	0,073kg	xx
15	ALTIKOSE KAYNAK SOMUNU	2	TN1014-03-B-	8	0,003kg	M6
1	PLATE, WELDED	1	001SC0010052-000	S355J2+N	11,894kg	xx
Adet	Parça Adı	Montaj No	Norm/Resim No	Malzeme	Birim Ağırlık(Kg)	Yarı Mamülün Ölçüleri/ Ürün Özellikleri

Bu çizim kritik kalite parametresi içerir mi?Hayır			Kritik kalite parametresi şu şekilde gösterilmiştir. CTQ		
Grup No:			Toplam Ağırlık (Kg): 1,716		TÜRASAŞ Türkiye Raylı Sistem Araçları Sanayii A.Ş. Eskişehir Bölge Müdürlüğü
Tip			Toleransı verilmeyen ölçüler için ilgili standartlar: EN 13920 BBF (Kaynaklı yapılar) EN 22768-1m (Uzunluk ve açı ölçüleri) EN 22768-2 K (Şekil ve Konumlar)		
Tadilat			B UPDATED		den proje
Resim			K.DZIKOWSKI	12.12.2022	Onay: T.EROGLU
Kontrol			A.PATLAK	09.09.2021	Tarih: 16.09.2021
Ky Müh.			S.ÇÖKMEZ	09.09.2021	Bu yerine geçti.
Kaynak Parametresi			15085-2 CL 2	CP C2 CT 3	Komple Resim/Poz No
Ölçek			1:5	AZ	001SC0010062-000

PLATE WITH NUTS, WELDED

NOTES:

1. PAINTING – COLOUR AND PROCESS ACC. TO MANUFACTURER’S INSTRUCTION.
2. REMAINING ELEMENTS 2 WELDED THE SAME WAY AS IN THE SECTION VIEW A-A.
3. REMAINING ELEMENTS 3 WELDED THE SAME WAY AS IN THE DETAIL B.
4. REMAINING ELEMENTS 5 WELDED THE SAME WAY AS IN THE DETAIL C.

100	M6 NUT WELD		CPD
No.	Weld type	Welding consumables	Weld class