





NOTES:

1. PAINTING – COLOUR AND PROCESS ACC. TO MANUFACTURER'S INSTRUCTION.
2. REMAINING ELEMENT 20,21,22,23 WELDED THE SAME WAY AS IN THE DETAIL E.
3. REMAINING ELEMENT 3,4 WELDED THE SAME WAY AS IN THE DETAIL N.
5. REMAINING ELEMENT 8,9,10,11 WELDED THE SAME WAY AS IN TOP VIEW.
6. REMAINING ELEMENT 6 WELDED THE SAME WAY AS IN THE DETAIL P AND SECTION D-D.
8. INTERMITTENT WELDS HAVE TO BE FILL.
9. LEFT VIEW WITHOUT POSITION 7,8,9,10,11.

102	21 weld	EN ISO 14341-A-G.46.4	CP C2
101	23 weld	EN ISO 14341-A-G.46.4	CP C2
100	3HY weld	EN ISO 14341-A-G.46.4	CP C2
No.	Weld type	Welding consumables	Weld class