



- NOTES:
1. PAINTING – COLOUR AND PROCESS ACC. TO MANUFACTURER'S INSTRUCTION.
  2. INTERMITTENT WELDS HAVE TO BE FILL.
  3. LEFT VIEW WITHOUT POSITION 20-23.
  4. REMAINING ELEMENTS 30 WELDED THE SAME WAY AS IN THE DETAIL J AND SECTION VIEW M-M.
  - 5.
  6. REMAINING ELEMENT 32 WELDED THE SAME WAY AS IN THE DETAIL T.
  - 7.
  - 8.
  9. REMAINING ELEMENTS 16 WELDED THE SAME WAY AS IN THE DETAIL L.
  - 10.
  - 11.
  12. REMAINING ELEMENT 18 WELDED THE SAME WAY AS IN THE DETAILS D,E AND TOP VIEW.
  13. REMAINING ELEMENTS 22,23 WELDED THE SAME WAY AS IN THE TOP VIEW.
  14. REMAINING ELEMENT 24 WELDED THE SAME WAY AS IN THE DETAIL F.
  - 15.

QTY	DESCRIPTION	REF	UNIT	WEIGHT	REMARKS
1	TOP FRAME, WELDED	37	001CB0014000-000	-	0kg
1	LEFT WALL, WELDED	36	001CB0015000-000	-	0kg
1	RIGHT WALL, WELDED	35	001CB0012000-000	-	0kg
1	BASE FRAME, WELDED	34	001CB0011000-000	-	0kg
1	ANGLE	33	-	-	0kg
1	ANGLE	32	001CB001010-000	S355J2-N	0,73kg
1	ANGLE	31	-	-	0kg
3	ANGLE	30	001CB0001015-000	S355J2-N	1,4kg
2	ROD	24	001CB0010023-000	S355J2-N	0,04kg
1	PLATE	23	001CB0010022-000	S355J2-N	1,93kg
2	PLATE	22	001CB0010021-000	S355J2-N	9,751kg
1	PLATE	21	001CB0010020-000	S355J2-N	4,752kg
1	PLATE	20	001CB001019-000	S355J2-N	13,176kg
1	BRACKET	19	001CB001018-000	S355J2-N	0,302kg
4	ANGLE	18	001CB001017-000	S355J2-N	0,237kg
1	C-BEAM	17	001CB001011-000	S355J2-N	2,015kg
1	C-BEAM	16	001CB001011-000	S355J2-N	1099,5x121,1x2
1	C-BEAM	15	-	-	0kg
1	C-BEAM	14	-	-	0kg
1	C-BEAM	13	-	-	0kg
1	C-BEAM	12	-	-	0kg
1	C-BEAM	11	-	-	0kg
1	C-BEAM	10	-	-	0kg
1	C-BEAM	9	-	-	0kg
1	C-BEAM	8	-	-	0kg
1	C-BEAM	7	-	-	0,73kg
1	C-BEAM	6	-	-	0,73kg
1	C-BEAM	5	-	-	0,984kg
1	C-BEAM	4	-	-	0,976kg
1	C-BEAM	3	-	-	0,976kg
1	C-BEAM	2	-	-	0,675kg
1	C-BEAM	1	-	-	0,676kg

No.	Weld type	Welding consumables	Weld class
107	d8 weld	EN ISO 14341-A-G 46.4	CP C2
106	z2 weld	EN ISO 14341-A-G 46.4	CP C2
105	3/11 weld	EN ISO 14341-A-G 46.4	CP C2
104	a3 weld	EN ISO 14341-A-G 46.4	CP C2
103	z3 weld	EN ISO 14341-A-G 46.4	CP C2
102	3HV weld	EN ISO 14341-A-G 46.4	CP C2
101	z1 weld	EN ISO 14341-A-G 46.4	CP C2
100	3HY weld	EN ISO 14341-A-G 46.4	CP C2

Rev.	Description	Date	Author
D	Top frame update	05.02.2025	P.Chachicha
C	Structure of the model changed	24.06.2022	M.Pudlo
B	Angles updated	08.04.2022	M.Pudlo
A	Geometry update for new door locking	18.01.2022	M.Dielis

Toplam Ağırlık (Kcal): 94.101

TÜRASAS

Yan Marmilim Ölçülen Ürün Özellikleri

CONTACTOR BOX, WELDED

001CB010001-000

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3. LEFT VIEW WITHOUT POSITION 20-23.
4. REMAINING ELEMENTS 1,2 WELDED THE SAME WAY AS IN THE DETAIL J AND SECTION VIEW M-M.
5. REMAINING ELEMENTS 3,4,5,13 WELDED THE SAME WAY AS IN THE DETAIL U.
6. REMAINING ELEMENT 6 WELDED THE SAME WAY AS IN THE DETAIL T.
7. REMAINING ELEMENTS 7,8,9 WELDED THE SAME WAY AS IN THE DETAIL C.
8. REMAINING ELEMENTS 10,25 WELDED THE SAME WAY AS IN THE DETAILS L, AA AND SECTION VIEW S-S.
9. REMAINING ELEMENTS 11,12,16 WELDED THE SAME WAY AS IN THE DETAIL L.
10. REMAINING ELEMENT 14 WELDED THE SAME WAY AS IN THE DETAIL AB.
11. REMAINING ELEMENT 15 WELDED THE SAME WAY AS IN THE DETAIL P AND SECTION VIEW S-S.
12. REMAINING ELEMENTS 17,18 WELDED THE SAME WAY AS IN THE DETAILS D,E AND TOP VIEW.
13. REMAINING ELEMENTS 22,23 WELDED THE SAME WAY AS IN THE TOP VIEW.
14. REMAINING ELEMENT 24 WELDED THE SAME WAY AS IN THE DETAIL F.
15. REMAINING ELEMENT 26 WELDED THE SAME WAY AS IN THE DETAIL Z.

107	d8 weld	EN ISO 14341-A-G.46.4	CP C2
106	z2 weld	EN ISO 14341-A-G.46.4	CP C2
105	3H weld	EN ISO 14341-A-G.46.4	CP C2
104	s3 weld	EN ISO 14341-A-G.46.4	CP C2
103	z3 weld	EN ISO 14341-A-G.46.4	CP C2
102	3HV weld	EN ISO 14341-A-G.46.4	CP C2
101	z1 weld	EN ISO 14341-A-G.46.4	CP C2
100	3HY weld	EN ISO 14341-A-G.46.4	CP C2
No.	Weld type	Welding consumables	Weld class

