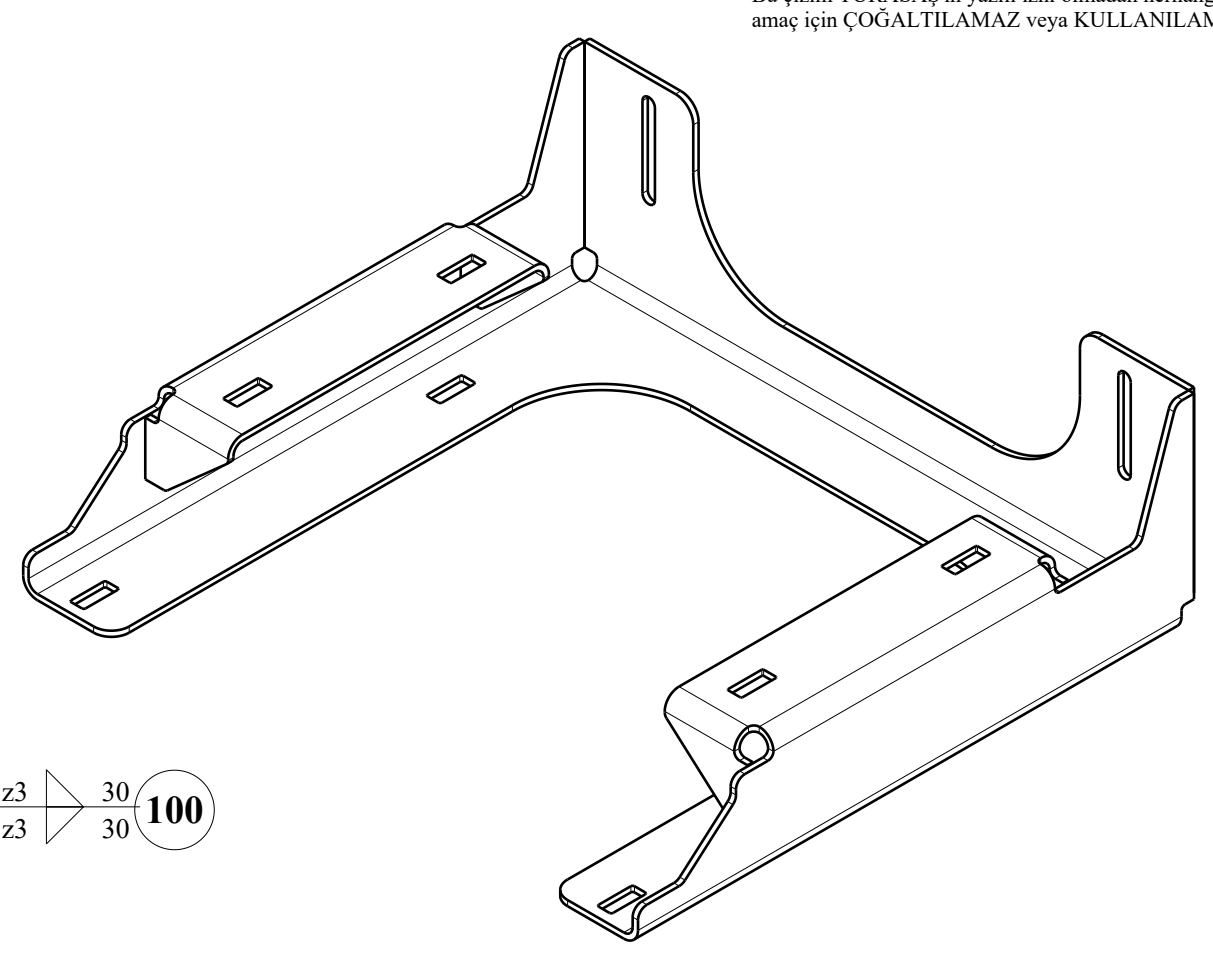
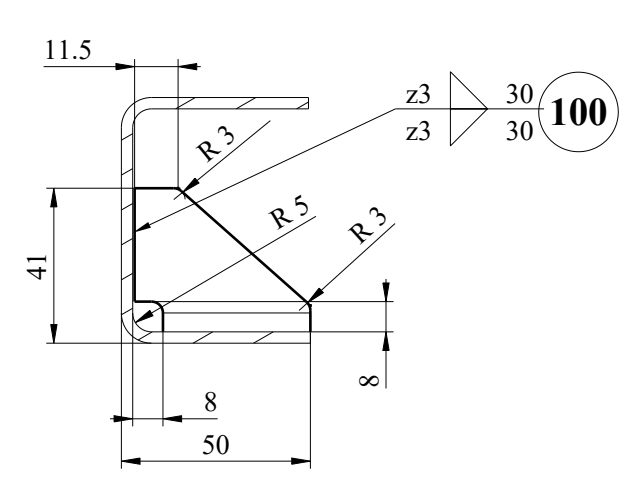
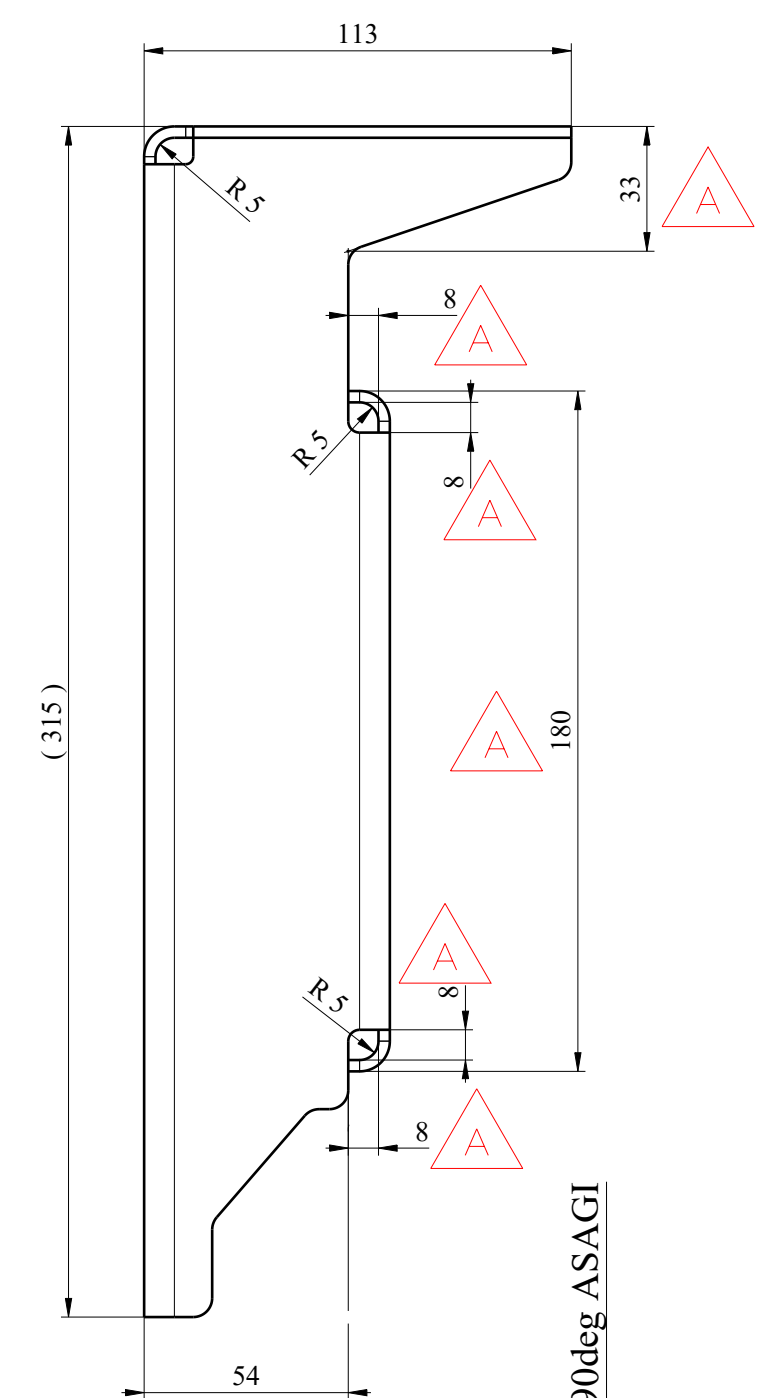
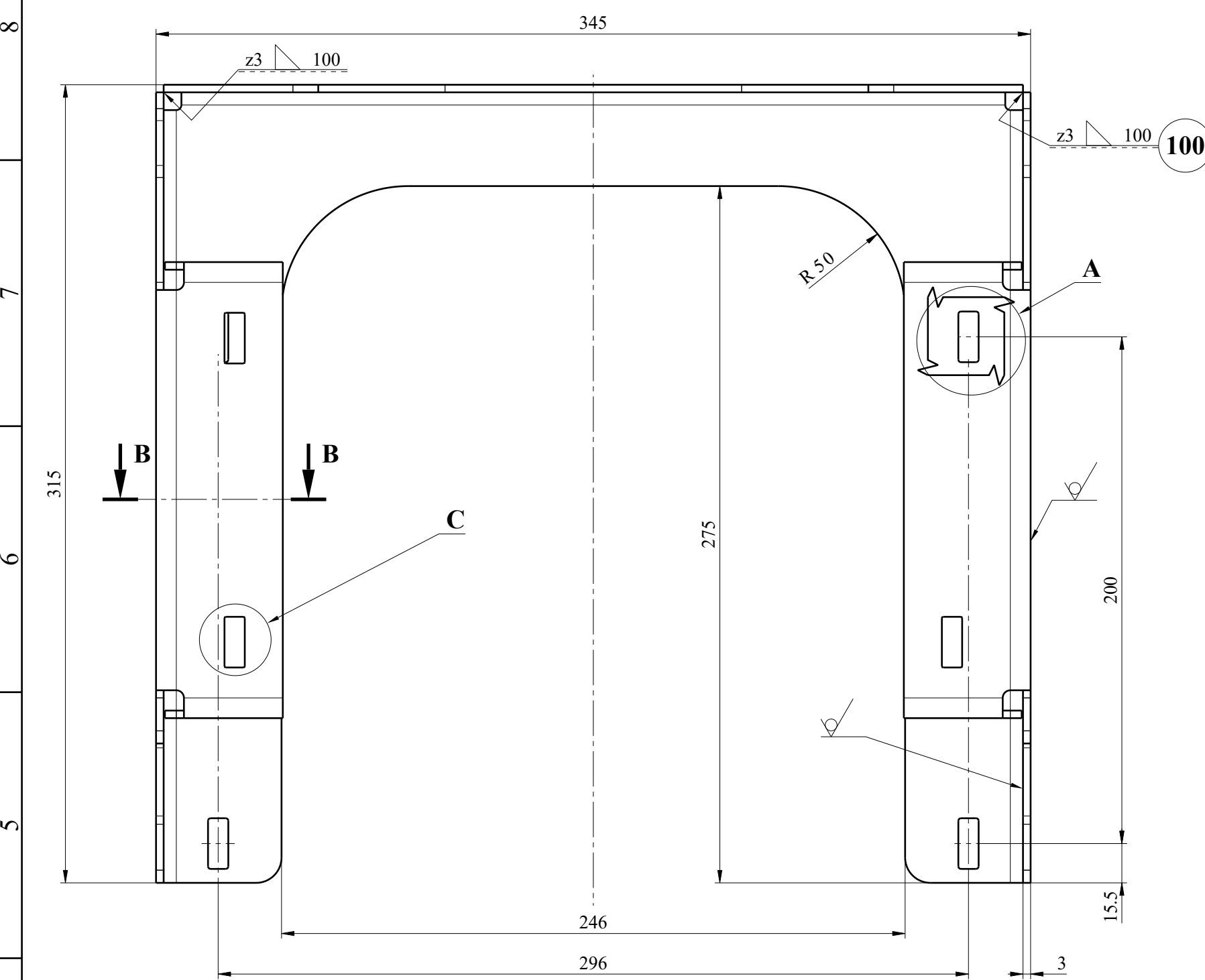
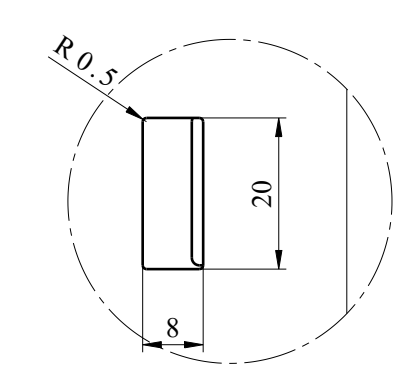
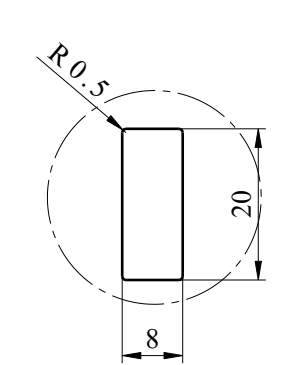




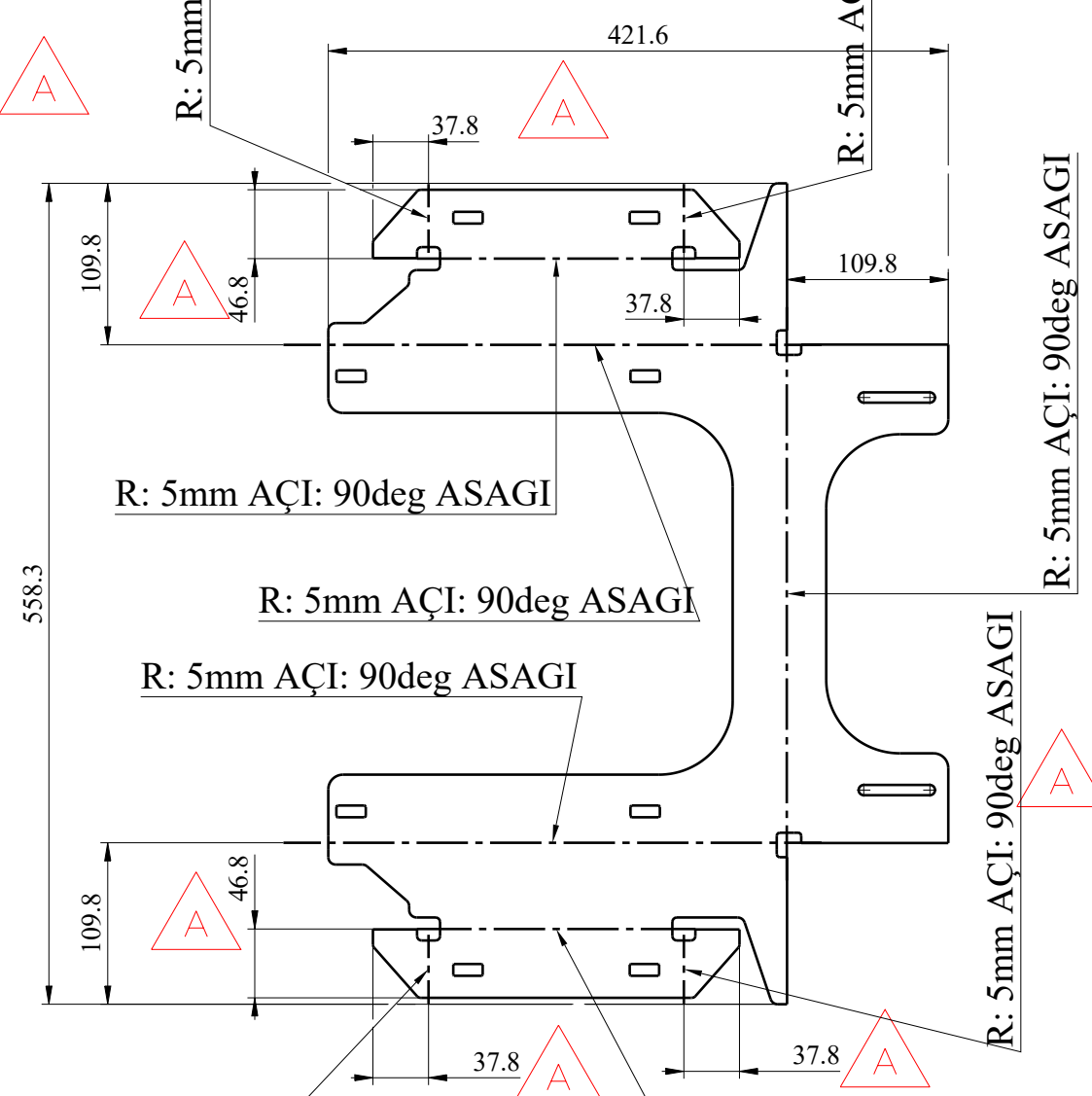
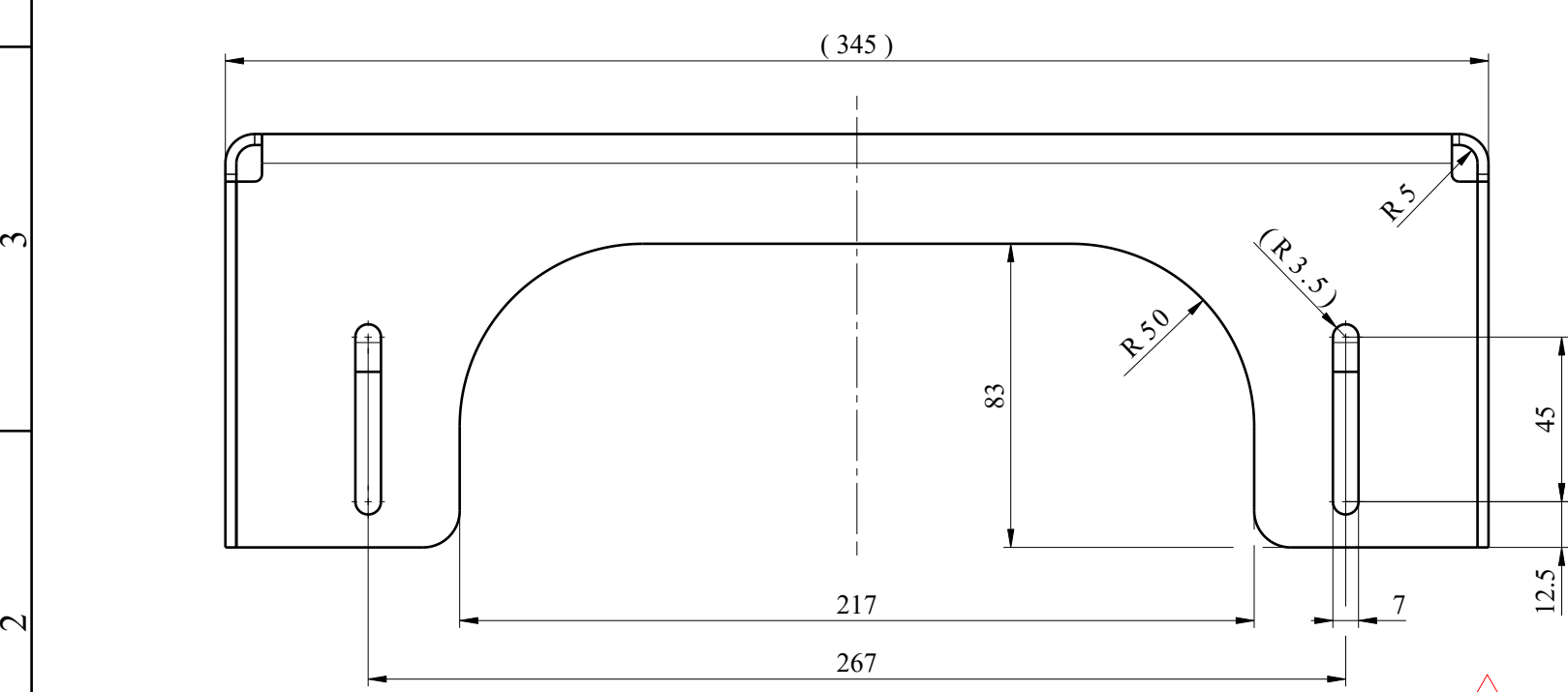
Isometric view



Detail A
Scale: 1:1



Detail C
Scale: 1:1



Unfolded view
Scale: 1:5

R: 5mm	ACI: 90deg	ASAGI
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NOTES:

1. MANUFACTURING SHALL BE DONE ACC. TO STANDARD OPERATING PROCEDURES.
2. UNFOLDED VIEW FOR INFORMATION ONLY. ELEMENT PRODUCER IS OBLIGATE FOR KEEPING FINAL DIMENSION.
3. REMAINING RECTANGULAR HOLES AS SHOWN IN DETAIL A

10 O	z3 FILLET WELD	EN ISO 14343- A: G 23 12 L	CP C2
No.	Weld type	Welding consumables	Weld class

90deg	ASAGI		
A	Changed shape	10.11.2023	K.Karnasiewicz
Rev.	Description	Data	Author

	BRACKET, WELDED			EN 10088-3	X5CrNi18-10	2,647	xx	)	2
Adet	Parça Adı			Standart No	Malzeme	Birim Ağırlık Kg	Yarı Mamülün Ölçüleri		
Bu çizim kritik kalite parametresi içerir mi? Hayır					Kritik kalite parametresi şu şekilde gösterilmiştir. CTQ				
Grup No:		Tasnif No:			Toleransı verilmeyen ölçüler için ilgili standartlar: EN 13920 BBF (Kaynaklı yapılar) EN 22768-1m (Uzunluk ve aç. ölçüleri) EN 22768-2 K (Şekil ve Konumlar)			TÜRASAS Türkiye Raylı Sistem Araçları Sanayii A.Ş. Eskişehir Bölge Müdürlüğü	
Tip	Tadilat								
E5000		A	UPDATED	10.11.2023 K.KALAY					
	Resim	W.JAMROG		24.07.2021	Onay: T.EROGLU			den proje	
	Kontrol	K.KALAY		31.07.2021	Tarih: 07.08.2021			Bu yerine geçti.	
	Ky Müh.	S.ÇÖKMEZ		31.07.2021				Komple Resim/Poz No	
	Kaynak Parametresi		15085-2 CL 2 CP C2 CT 3						
	Ölçek	1:2	Kağıt Ebadı A2						1
BRACKET, WELDED						001FC1811201-000			