

9316850

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

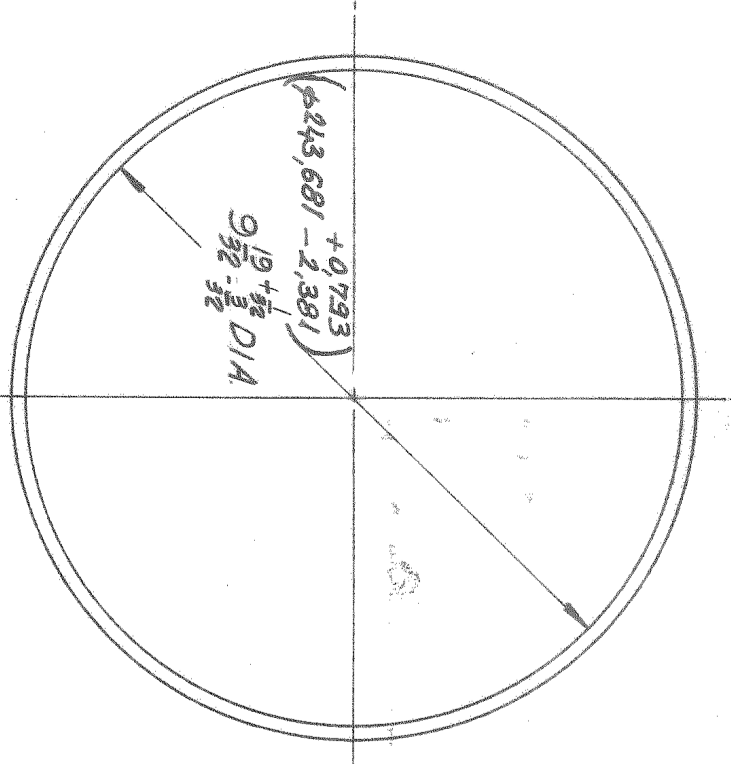
COUNTERSINK ALL TAPPED HOLES 118° X ONE THIRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STD.

37 1335

FOLLOWING IDENTIFICATION  
TO BE MOLDED ON SEAL:

LETTERS "E.M.D."  
VENDOR LETTER.  
PART NUMBER.  
LETTERS "VIT" (ADJACENT TO END)  
TO SIGNIFY E.M.S. 641 MAT'L.



SEAL TO BE MOLDED FROM  
BLACK PIGMENT STOCK.  
RED PAINT IDENTIFICATION TO  
BE APPLIED BY VENDOR.  
TO BE ENDLESS MOLDED RING.

.003 MAX. SHELF.  
.005 THICK X 1/64 MAX. FLASH PERMISSABLE  
NO FLAT SPOTS PERMITTED.

Serial: 7515

ENGINEERING APPROVAL  
OF SOURCE REQUIRED

R.F.O. NO.	REV LET	REVISION	DATE	BY	APVD	R.F.O. NO.	REV LET	REVISION	DATE	BY	APVD

NO. REQ.	VITON	DATE	1-9-76
MATERIAL	E.M.S. 641	CR	Wibben
75 DURO		CHK	Wibben
		SUP	
		MOD ENGR	
		WELD	
		MAN	
		ENGR	
		SCOTT	

NAME OF PART	PART NO.	IT. NO.
ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION 1A GRANGE, ILLINOIS, U.S.A.		

SEAL-O-RING	9316850
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