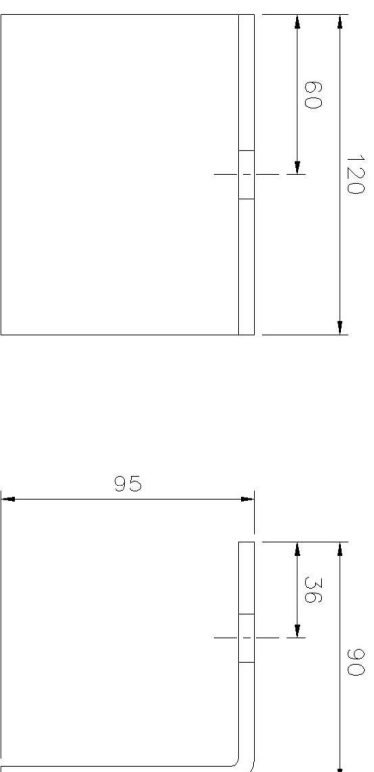
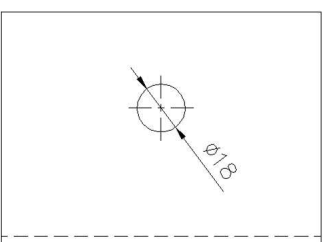


24	28	24
SPECIFICATION APPLIED		



Grade	1	2	3	4	5	6	7	8	9	10	11	12
Grade	1	2	3	4	5	6	7	8	9	10	11	12

주형, 주가름
CASTING (±)

$\sim 20M$	8	14	24
$\sim 15M$	7	12	21

~12M	6	10	18
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~ OM	3	0	14
~ 4M	4	6	11

$\sim 2M$	3	4	8
$\sim 1M$	2	3	6

1111	2	3	4
~ 315	1	2	4

~ 120	1	2	3
~ 30	1	1	1

UO GRADE	A	B	C
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용접 구조물 (±)
WELDING

~20M	-	6.0	8.0
~15M	-	5.0	7.0

~12M	-	4.0	6.0
~8M	-	3.0	5.0

0.1	0.8	2.0	4.0
~ 4M	0.8	2.0	4.0
0.1	0.8	2.0	4.0

$\sim 2M$	0.3	1.2	3.0
$\sim 1M$	0.3	0.8	2.0

~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8

~ 30	0.1	0.2	0.5
~ 6	0.05	0.1	0.2

U.S. GRADE	A	B	C
3	0.00	0.1	0.2

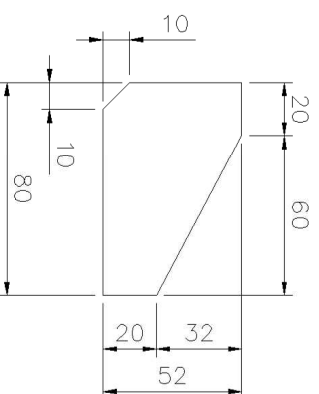
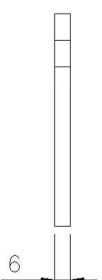
기계 가공품
MACHINING (±)

규정제안은 일반공차표
표시운용

GENERAL TOLERANCE

1	UPPER PLATE	STS304	1	t=6.0
품번 NO.	부품 번호 PART NO.	재질 MATERIAL	수량 QTY	비고 REMARKS
승인 APP	제설 MATL	UPPER PLATE		
검도	중량 G.W	명칭 TITLE		
CHK		도면 번호 DRG. NO	MS	Ver. 00
설계 DGN	밀봉구차 ML WD CT	BA68A001-101		
제도 DRG	SIZE A3	SCALE 1/2	대수 SHEET	Rev --
참고번호 REF. NO.		OH SUNG M&E CO., LTD.		
		2012 2013 2014 2015 2016 2017 2018 2019 2020 2021 2022 2023 2024 2025 2026 2027 2028 2029 2030 2031 2032 2033 2034 2035 2036 2037 2038 2039 2040 2041 2042 2043 2044 2045 2046 2047 2048 2049 2050 2051 2052 2053 2054 2055 2056 2057 2058 2059 2060 2061 2062 2063 2064 2065 2066 2067 2068 2069 2070 2071 2072 2073 2074 2075 2076 2077 2078 2079 2080 2081 2082 2083 2084 2085 2086 2087 2088 2089 2090 2091 2092 2093 2094 2095 2096 2097 2098 2099 2100 2101 2102 2103 2104 2105 2106 2107 2108 2109 2110 2111 2112 2113 2114 2115 2116 2117 2118 2119 2120 2121 2122 2123 2124 2125 2126 2127 2128 2129 2130 2131 2132 2133 2134 2135 2136 2137 2138 2139 2140 2141 2142 2143 2144 2145 2146 2147 2148 2149 2150 2151 2152 2153 2154 2155 2156 2157 2158 2159 2160 2161 2162 2163 2164 2165 2166 2167 2168 2169 2170 2171 2172 2173 2174 2175 2176 2177 2178 2179 2180 2181 2182 2183 2184 2185 2186 2187 2188 2189 2190 2191 2192 2193 2194 2195 2196 2197 2198 2199 2200 2201 2202 2203 2204 2205 2206 2207 2208 2209 2210 2211 2212 2213 2214 2215 2216 2217 2218 2219 2220 2221 2222 2223 2224 2225 2226 2227 2228 2229 2230 2231 2232 2233 2234 2235 2236 2237 2238 2239 2240 2241 2242 2243 2244 2245 2246 2247 2248 2249 2250 2251 2252 2253 2254 2255 2256 2257 2258 2259 2260 2261 2262 2263 2264 2265 2266 2267 2268 2269 2270 2271 2272 2273 2274 2275 2276 2277 2278 2279 2280 2281 2282 2283 2284 2285 2286 2287 2288 2289 2290 2291 2292 2293 2294 2295 2296 2297 2298 2299 2300 2301 2302 2303 2304 2305 2306 2307 2308 2309 2310 2311 2312 2313 2314 2315 2316 2317 2318 2319 2320 2321 2322 2323 2324 2325 2326 2327 2328 2329 2330 2331 2332 2333 2334 2335 2336 2337 2338 2339 2340 2341 2342 2343 2344 2345 2346 2347 2348 2349 2350 2351 2352 2353 2354 2355 2356 2357 2358 2359 2360 2361 2362 2363 2364 2365 2366 2367 2368 2369 2370 2371 2372 2373 2374 2375 2376 2377 2378 2379 2380 2381 2382 2383 2384 2385 2386 2387 2388 2389 2390 2391 2392 2393 2394 2395 2396 2397 2398 2399 2400 2401 2402 2403 2404 2405 2406 2407 2408 2409 2410 2411 2412 2413 2414 		

24	28	24
SPECIFICATION APPLIED		



~ 40	2	4
~ 30	2	3
~ 10	1	1.5
< 3	0.5	1

~ 3150	-	7
~ 1600	4	5
~ 800	3	4
~ 400	2	3
~ 200	1.5	2

EIGEN GRADE	200	1.0	2
	~ 100	1	1.5

주형, 주입물 CASTING	(±)
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~20M	8	14	24
------	---	----	----

$\sim 15M$	7	12	21
------------	---	----	----

~12M	6	10	18
------	---	----	----

1971	0	1971
1972	0	1972

~ 3	0	14
-----	---	----

$\sim 4M$	4	6	11
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$\sim 2M$	3	4	8
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2	1	1	1
3	2	2	2
4	3	3	3
5	4	4	4

0	C	7	INI
0	C	7	INI

~ 315	1	2	4
------------	---	---	---

~ 120	1	2	3
------------	---	---	---

2	1	1	1
---	---	---	---

π	Σ
-	-
-	-
-	-

GRADE	A	B	C
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(+)	OH K ⁺ F ⁻ OH
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WELDING (T)

~20M	-	6.0	8.0
------	---	-----	-----

~15M	-	5.0	7.0
------	---	-----	-----

$\sim 12M$	-	4.0	6.0
------------	---	-----	-----

2	30	50
1	30	50

0	0	0
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
8	8	8
9	9	9

[illegible]

5.0	7.2	0.5	$\sim 2M$
-----	-----	-----	-----------

$\sim 1\text{M}$	0.5	0.8	2.0
------------------	-----	-----	-----

~ 315	0.2	0.5	1.2
------------	-----	-----	-----

~ 120	0.15	0.3	0.8
------------	------	-----	-----

~ 30	01	02	05
-----------	----	----	----

0.0	0.1	0.2	0.3
0.05	0.1	0.2	0.3
0.06	0.05	0.1	0.2

7.0	1.0	0.0
7.0	1.0	0.0

TRIM CRANE	A	B	C
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	7/7	7/7	(1)
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MACHINING (T)

고정익은 이비만

THE UNIVERSITY OF TEXAS AT AUSTIN

GENERAL TOLERANCE[illegible]

24	28	24
SPECIFICATION APPLIED		

GRADE	50	40	30	20	10	0
	100	80	60	40	20	0
	200	160	120	80	40	0
	400	320	240	160	80	0
	800	640	480	320	160	0

A vertical line with an upward-pointing arrow at the top. Below the line is an infinity symbol (∞).

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[illegible]

기 MARK	△ 1×0	일 DATE	.
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	*	

REVISION OF REVISION(1)

of
(S.C. ZONE)

	설계번호 E.C. NO.

설계 DGN	검토 CHK
-----------	-----------

1	품번 NO.	부
	습인 APP	
	검도 CHK	
	설계 DGN	
	제도 DRG	
	습인 APP	 

W	품번 PART NO.	REF. NO.
제		
종		
M		
9		

[illegible]

DATE					
영역 PTION					
원	심				
TITLE					
연구번호 REGR. NO					
날짜	1/2				
	MS				



STS304	재질 MATERIAL	수량 Q
WELD		
BA68A		
DRAWING SHEET		
OH		

1	$\frac{1}{M}$	$t =$
$\frac{1}{M}$	$\frac{1}{M}$	

5.0		H ¹ REMARKS	
ATE			
004	Ver. Rev.		
M&E			
)			

[illegible]

The diagram illustrates the dimensions of a rectangular prism. The front face is a rectangle with a height of 80 and a width of 6. The depth of the prism is 120.

1	WELDING PLATE	STS304	1	t=6.0
품번 NO.	부품 번호 PART NO.	품 DESCRIPTION	재 질 MATERIAL	수량 QTY
승인 APP	재질 MATL	명 칭 TITLE	중량 W.T	비 고 REMARKS
검도 CHK	중량량 G.W	WELDING PLATE		
설계 DGN	일련공차 MC WD CT	도면 번호 DRC. NO	MS	Ver. 00
제도 DRG	SIZE A3	SCALE 1/2	매수 SHEET	Rev. --
 참조번호 REF. NO.		 OH SUNG M&E CO., LTD.		
 참조번호 REF. NO.		 OH SUNG M&E CO., LTD.		