

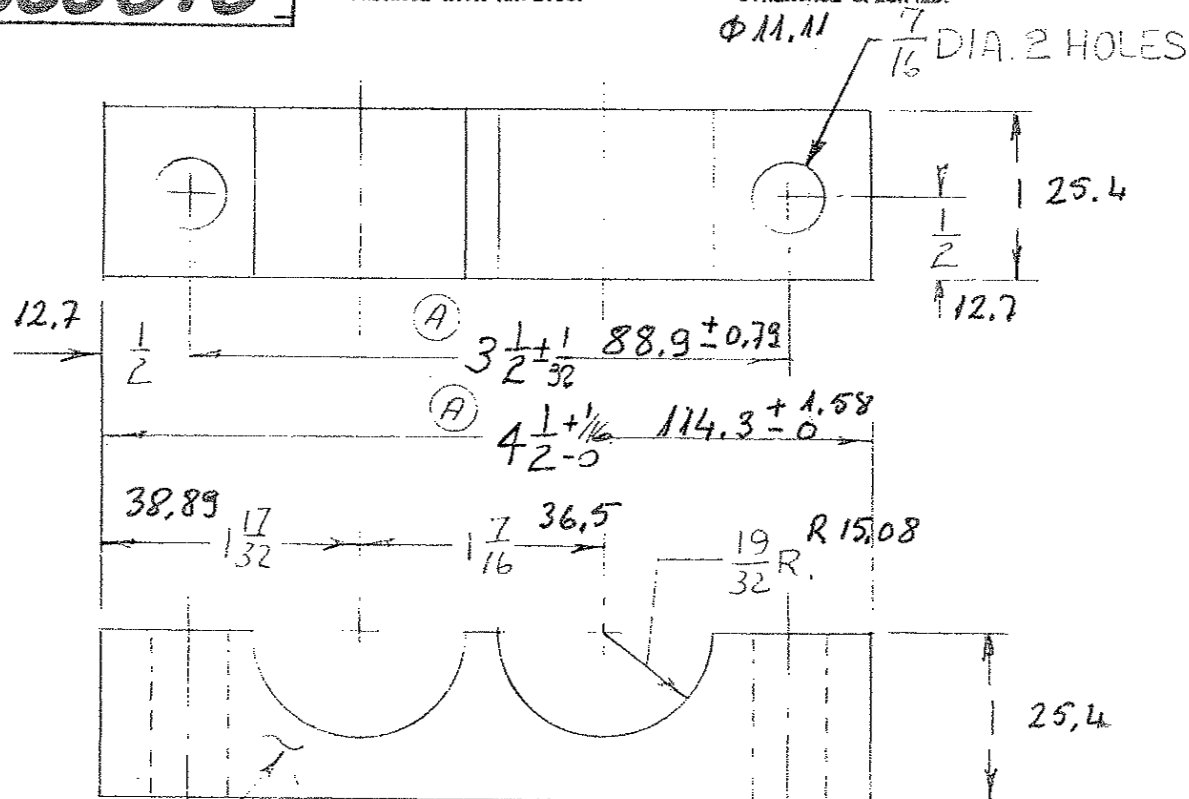
8368678

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A1-2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.



TB 6323/11

Ver No	Sira No
	13654

ENGINEERING APPROVAL
OF SOURCE REQUIRED

								MATERIAL EMS 602 RUBBER DURO 85		NAME OF PART		PART NO.		IT. NO.	
								DR. <i>Stalla</i>		DATE 10-15-65		ELECTRO-MOTIVE DIVISION		GENERAL MOTORS CORPORATION	
								CR. <i>B. Grosshans</i>		DATE 11-30-65		LA GRANGE, ILLINOIS, U.S.A.			
								SUP. <i>RJ</i>		DATE 12-1-65		CLEAT			
79784 C		EASS ADDED		2/28/71		BH K.F.3		WELD.		MOD. ENGR.		DATE OF PRINT		PART NO.	
44623 B		VENDOR REM'D		8-14-71		EHM U.M.		WELD.		MOD. ENGR.		DATE OF PRINT		PART NO.	
02940 A		MAT'L. WAS DURO 71		8-16-66		SC. 1.7/168		WELD.		MOD. ENGR.		DATE OF PRINT		PART NO.	
R.F.C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D.		PART NO.	
FIRST USED ON		SW1500						MATT.		ENGR.		DATE 12-8-65		8368678	

FORM EMD 418-D 4000 8-68

GLENNON & KERN, INC., CHICAGO