

8350968

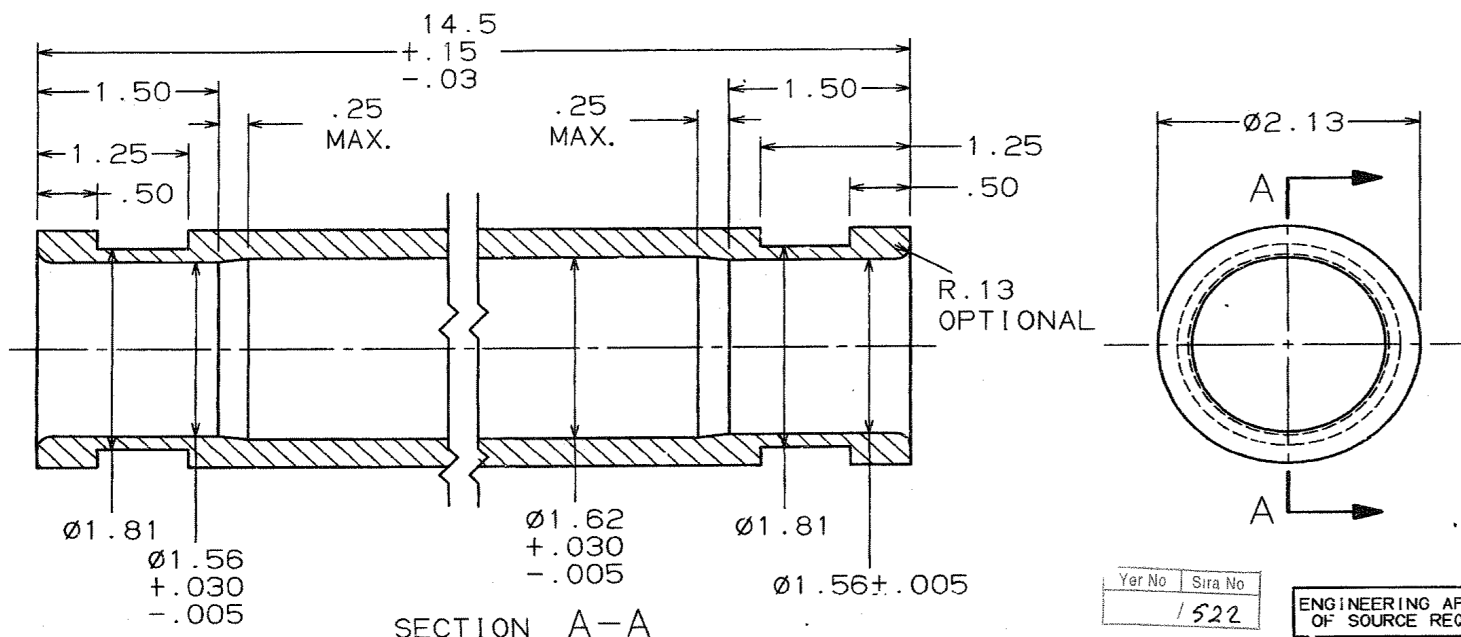
(G1)

INSULATION RESISTANCE
MEASURED AT SAME
LOCATIONS FOR MEASURING
DIELECTRIC TO BE 500
MEGAOHMS MINIMUM AT
5000 VOLTS AC.

IN THE CENTER SECTION
UP TO 1.5 IN. FROM
THE ENDS SLEEVE MUST
WITHSTAND DIELECTRIC
STRENGTH TEST OF
15,000V. RMS 60 CYCLE
FOR 1 MINUTE BETWEEN
I.D. & O.D.

IN THE END SECTIONS
UP TO 1.5 IN. FROM
THE END, THE SLEEVE
MUST WITHSTAND
DIELECTRIC STRENGTH
TEST OF 7,500V. RMS
60 CYCLE FOR 1 MINUTE
BETWEEN I.D. & O.D.

INSIDE SURFACE TO BE
COATED WITH SILICONE
BASED OIL-350CS.



Yer No Sira No
1522

ENGINEERING APPROVAL
OF SOURCE REQUIRED

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.T.2400. BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.		APERTURE CARD ONLY		MATERIAL EMS 619 RUBBER 60 DURO		ELECTROMOTIVE LAGRANGE, IL. 60525 U.S.A. LONDON, ONT. M9A 4N5, CANADA	
THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED: THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M - 1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN A RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.			DR R. KELLOGG	DATE 24JN64	PART NAME INSULATOR SLEEVE	
COMPUTER GRAPHICS CHANGE ONLY	GEOMETRIC TOLERANCING SYMBOLS □ FLAT / RUNOUT △ TOTAL RUNOUT ○ ROUND ∠ ANGULAR - STRAIGHT ⊕ TRUE POSITION ∅ CYLINDRICAL ⊙ CONCENTRIC ⊥ PERPENDICULAR ∅ DIAMETER // PARALLEL			CK RAK	DATE 24JN64	DESCRIPTION GP35	
APPROXIMATE WEIGHT (LBS)	⊕ MAXIMUM MATERIAL CONDITION (MMC) ⊖ LEAST MATERIAL CONDITION (LMC) ⊕ PROJECTED TOLERANCE ZONE ⊕ REGARDLESS OF FEATURE SIZE (RFS)			SUP GF	DATE 24JN64	PART NO 8350968	
	○ PROFILE OF A LINE △ PROFILE OF A SURFACE □ DATUM IDENTIFICATION ⊕ BASIC ⊕ DIMENSION ⊕ TARGET			WELD JTW	MOD ENGR GJS	SHEET 1 OF 1	

CADAM 20.1 | REF DATA