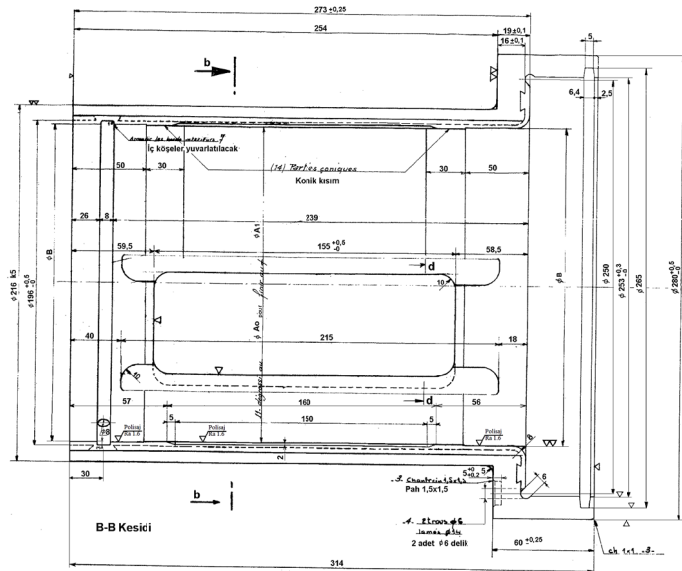
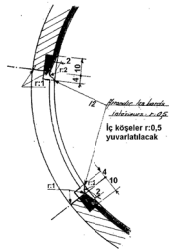


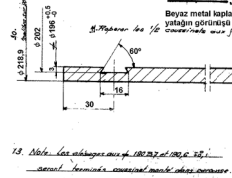
a - a kesidi  
 .k Vue suivant a



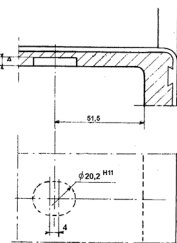
D-D Kesidi  
Coupe d.d



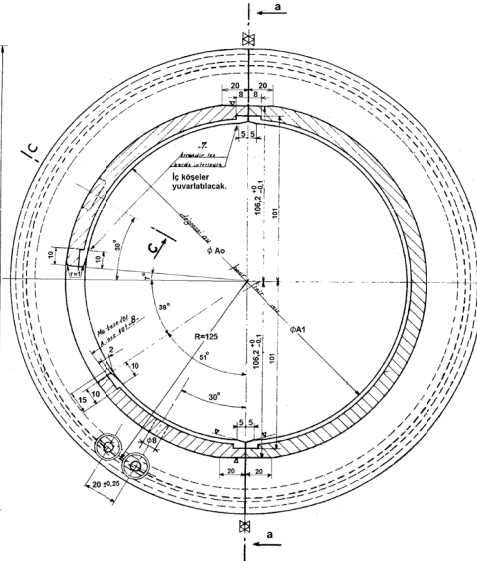
5. Profil du coussinet  
avant repulage



-6. Coupe C  
C- C Kesidi



6. Coupe b



	Varlı	1. Tesisat	2. Tesisat
$\phi A_0$	$190^{+0}_{-0,1}$	$189,5^{+0}_{-0,1}$	$187^{+0}_{-0,3}$
$\phi A_1$	$190^{B7}$	$188,5^{B7}$	$187^{B7}$
$\phi B$	$190,6^{+0,1}_{-0}$	$190,5^{+0,1}_{-0}$	$187,6^{+0,3}_{-0}$

NOT :  
1= Tekel Üzerine 1.veya 2. tamirât ölçülerinde yatık ölçülebilir  
2= 1.veya 2. tamirât yatıklarında 230 yüzüne zımba ile 1.veya 2. numaranın  
(çevrede 4 adet) vurulacak  
3=  $\phi A_1$  ve  $\phi B$  ölçüleri yatık korkasın içinde geçen sağlanacak

	NORMAL	G1	G2
	YENİ	1. TAMİRAT	2. TAMİRAT
ΦA 0	190,5 <sup>+0</sup> -0,05	189 <sup>+0</sup> -0,05	187,5 <sup>+0</sup> -0,05
ΦA 1	190,5 <sup>+0</sup> -0,05	189 <sup>+0</sup> -0,05	187,5 <sup>+0</sup> -0,05
ΦB	191,1 <sup>+0</sup> -0,05	190,6 <sup>+0</sup> -0,05	188,1 <sup>+0</sup> -0,05

NOT: DF 10'a Göre Ölçü Değişikliği yapıldı. 13/02/200

Yer No:	Sıra No
65	007

Revizyon K : 16.11.2014 Tarih ve 70340180 - 201.01.05 - 24537  
sayılı T.C.D.D. yazısına göre

Revizyon L: DİF 172'ye göre 25.04.2022 tarihinde yapılmıştır.

- 1 - A dan bakış
- 2 - Parlatılmış
- 3 - Pah kırılmış 1,5x1,5
- 2 - 4 Adet  $\phi 6$  delik, conta çapı 14
- 5 - Bıyaz metal kaplamadan önce yatağın görünüşü
- 6 - Kesit
- 7 - İç köşeler yuvarlatılacak
- 8 - Ekşene
- 9 - 218,9 mm çap 20 mm kalibre delinecek
- 10 - Yataık üzerine kama yerine markalayınız
- 11 - 190,5  $\pm 0,25$  çapının belirlenmesi için 190,5  $\pm 0,340$  çapına getirilecektir.
- 12 - İç köşeler yuvarlatılacaktır r0,5
- 13 - 190,5 ve 191,1  $\pm 0,25$  çapları yatakları gövdeye bağlandıktan sonra işlenecektir.

Bütün ölçüler mm. olarak verilmiştir  
Ham yarım yatak resmi : 4546519

[illegible][illegible]

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