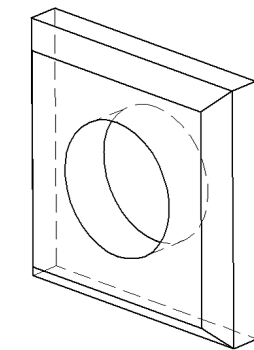


|                      |      |      |     |     |
|----------------------|------|------|-----|-----|
| T<br>THICKNESS<br>mm | 40   | 2    | 4   |     |
|                      | 30   | 2    | 3   |     |
|                      | 10   | 1    | 1.5 |     |
|                      | < 3  | 0.5  | 1   |     |
| Z<br>LENGTH<br>mm    | 3150 | -    | 7   |     |
|                      | 1600 | 4    | 5   |     |
|                      | 800  | 3    | 4   |     |
|                      | 400  | 2    | 3   |     |
|                      | 200  | 1.5  | 2   |     |
|                      | 100  | 1    | 1.5 |     |
| 등급<br>GRADE          | A    | B    |     |     |
| 주철 주강용<br>CASTING    |      |      |     |     |
| 厚さ<br>mm             | 20M  | 8    | 14  | 24  |
|                      | 15M  | 7    | 12  | 21  |
|                      | 12M  | 6    | 10  | 18  |
|                      | 8M   | 5    | 8   | 14  |
|                      | 4M   | 4    | 6   | 11  |
|                      | 2M   | 3    | 4   | 8   |
|                      | 1M   | 2    | 3   | 6   |
|                      | 315  | 1    | 2   | 3   |
|                      | 120  | 1    | 2   | 3   |
|                      | 30   | 1    | 1   | 1   |
| 등급<br>GRADE          | A    | B    | C   |     |
| 용접 구조용<br>WELDING    |      |      |     |     |
| 厚さ<br>mm             | 20M  | -    | 6.0 | 8.0 |
|                      | 15M  | 0.5  | 5.0 | 7.0 |
|                      | 12M  | 0.4  | 4.0 | 6.0 |
|                      | 8M   | -    | 3.0 | 5.0 |
|                      | 4M   | 0.8  | 2.0 | 4.0 |
|                      | 2M   | 0.5  | 1.2 | 3.0 |
|                      | 1M   | 0.3  | 0.8 | 2.0 |
|                      | 315  | 0.2  | 0.5 | 1.2 |
|                      | 120  | 0.15 | 0.3 | 0.8 |
|                      | 30   | 0.1  | 0.2 | 0.5 |
| 등급<br>GRADE          | A    | B    | C   |     |
| 기계 가공용<br>MACHINING  |      |      |     |     |

|                 |           |           |           |
|-----------------|-----------|-----------|-----------|
| 설변번호<br>E.C NO. | 설계<br>DGN | 검도<br>CHK | 승인<br>APR |
|-----------------|-----------|-----------|-----------|

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ISOMETRIC VIEW