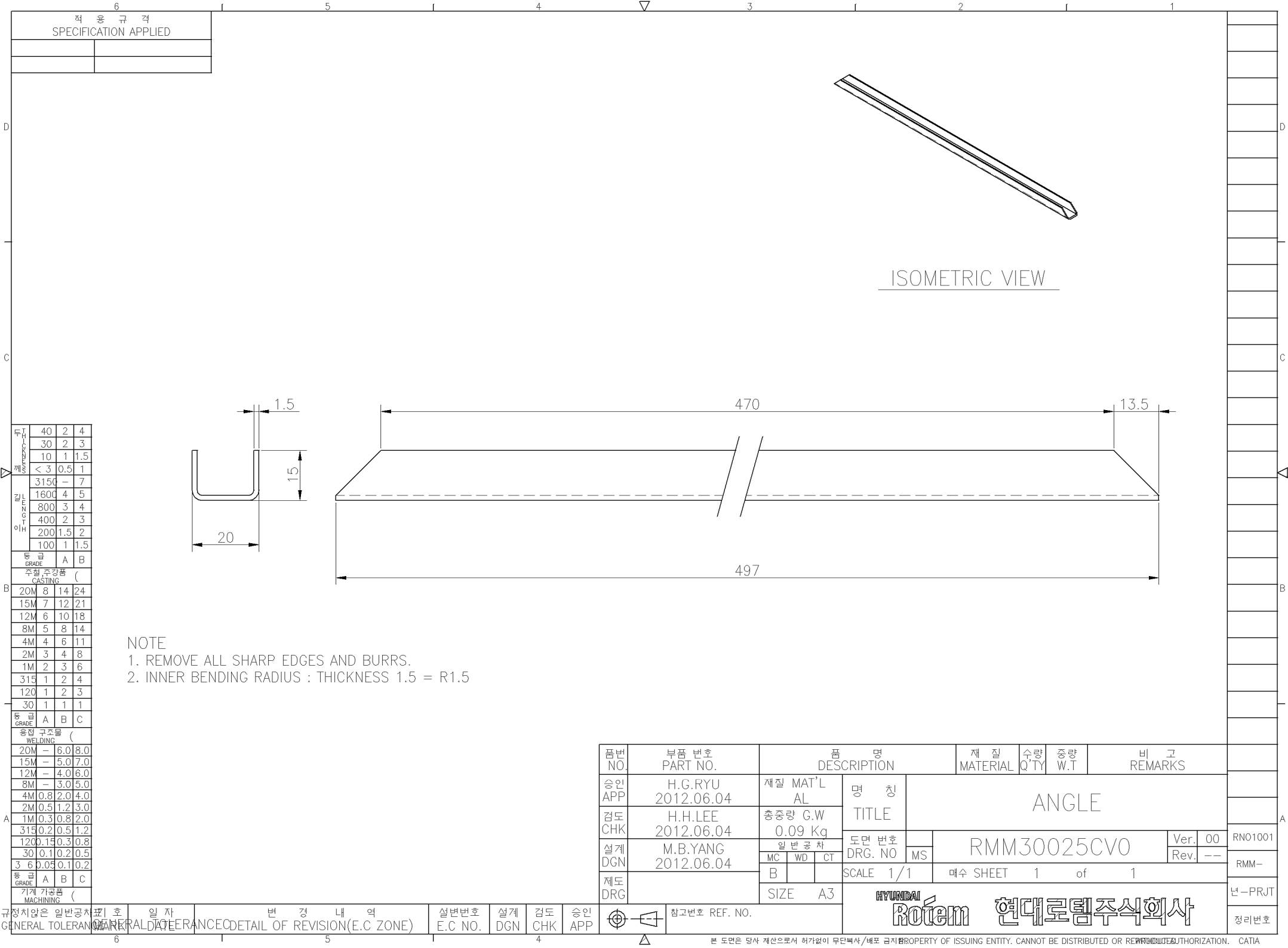




|   |                     |                     |     |     |     |     |
|---|---------------------|---------------------|-----|-----|-----|-----|
| 개 | 두께<br>THICKNESS     | 40                  | 2   | 4   |     |     |
|   |                     | 30                  | 2   | 3   |     |     |
|   |                     | 10                  | 1   | 1.5 |     |     |
|   |                     | < 3                 | 0.5 | 1   |     |     |
|   |                     | 3150                | —   | 7   |     |     |
|   |                     | 1600                | 4   | 5   |     |     |
|   |                     | 800                 | 3   | 4   |     |     |
|   |                     | 400                 | 2   | 3   |     |     |
|   |                     | 200                 | 1.5 | 2   |     |     |
|   |                     | 100                 | 1   | 1.5 |     |     |
| B | 길이<br>LENGTH        | 등급                  | A   | B   |     |     |
|   |                     | 주철, 주강품<br>CASTING  | 20M | 8   | 14  | 24  |
|   |                     | 15M                 | 7   | 12  | 21  |     |
|   |                     | 12M                 | 6   | 10  | 18  |     |
|   |                     | 8M                  | 5   | 8   | 14  |     |
|   |                     | 4M                  | 4   | 6   | 11  |     |
|   |                     | 2M                  | 3   | 4   | 8   |     |
|   |                     | 1M                  | 2   | 3   | 6   |     |
|   |                     | 315                 | 1   | 2   | 4   |     |
|   |                     | 120                 | 1   | 2   | 3   |     |
| A | 이름<br>NAME          | 등급                  | A   | B   | C   |     |
|   |                     | 용접 구조물<br>WELDING   | 20M | —   | 6.0 | 8.0 |
|   |                     | 15M                 | —   | 5.0 | 7.0 |     |
|   |                     | 12M                 | —   | 4.0 | 6.0 |     |
|   |                     | 8M                  | —   | 3.0 | 5.0 |     |
|   |                     | 4M                  | 0.8 | 2.0 | 4.0 |     |
|   |                     | 2M                  | 0.5 | 1.2 | 3.0 |     |
|   |                     | 1M                  | 0.3 | 0.8 | 2.0 |     |
|   |                     | 315                 | 0.2 | 0.5 | 1.2 |     |
|   |                     | 120                 | 0.1 | 0.3 | 0.8 |     |
|   | 기계 가공품<br>MACHINING | 30                  | 0.1 | 0.2 | 0.5 |     |
|   |                     | 3                   | 6   | 0.5 | 1.0 | 0.2 |
|   |                     | 등급                  | A   | B   | C   |     |
|   |                     | 기타 가공품<br>MACHINING | (   |     |     |     |

NOTE  
1. REMOVE ALL SHARP EDGES AND BURRS.  
2. INNER BENDING RADIUS : THICKNESS 1.5 = R1.5