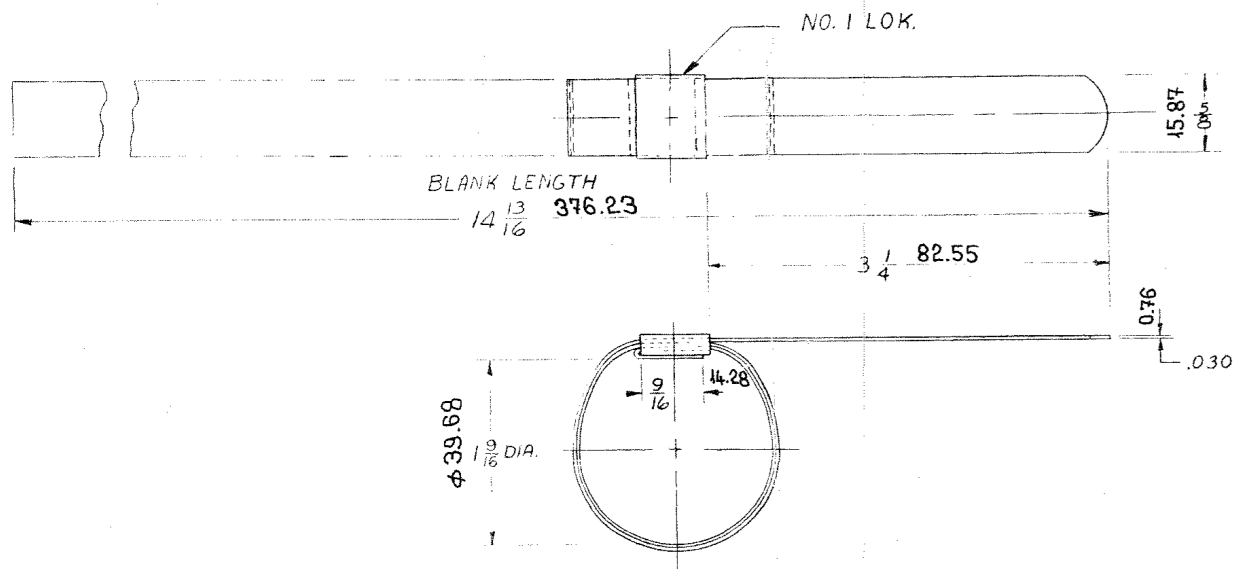


8233635

PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED  
SURFACES TO BE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED.  
FABRICATION TOLERANCE.

BREAK ALL SHARP CORNERS  
UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED  
HOLES  $118^\circ$  X ONE THRD DEEP.



ENGINEERING APPROVAL  
OF SOURCE REQUIRED

Yer No 13110  
Sira No

STANDARD PART

|   |  |  |  |                     |  |               |  |
|---|--|--|--|---------------------|--|---------------|--|
| MATERIAL<br>COLD ROLLED<br>STEEL GALVANIZED |  | NAME OF PART<br>ELECTRO-MOTIVE DIVISION<br>GENERAL MOTORS CORPORATION<br>LA GRANGE, ILLINOIS, U.S.A. |  | PART NO.<br>8233635 |  | IT.<br>NO.    |  |
| NO. REQUIRED<br>PER ASSEMBLY                |  | DATE<br>12-25-55   |  | CLAMP-OPEN END      |  | DATE OF PRINT |  |
| DR.<br>W. Raigle                            |  | 3-21-54  |  | 3-22-56             |  | 3-22-56       |  |
| CK.<br>J. Hunt                              |  | 3-22-56  |  | 3-22-56             |  | 3-23-56       |  |
| WELD.<br>H. J. Hunt                         |  | 3-22-56  |  | 3-22-56             |  | 3-23-56       |  |
| MATERIAL<br>H. J. Hunt                      |  | 3-22-56  |  | 3-22-56             |  | 3-23-56       |  |
| REVISION                                    |  | DATE   |  | BY                  |  | APVD.         |  |
| T-4592 A                                    |  | 3-9-56   |  | R. Hunt             |  | H. J. Hunt    |  |
| FIRST USED ON                               |  | OF SOURCE STAMP ADD  |  | 3-9-56              |  | 3-9-56        |  |

A

B