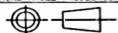


40000707

TOLERANCE ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A1 2400COUNTERSINK ALL TAPPED HOLES
118° X ONE THREAD DEEPBREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIEDSURFACE FINISH SPEC ARE IN
ACCORDANCE WITH GM ENGR STD

THIRD ANGLE PROJECTION



APERTURE CARD ONLY

THIS PART NUMBER DEFINES THE ROUGH
CASTING OR FORGING AS IT IS RECEIVED
AT EMD. FOR SPECIFICATIONS AND
DIMENSIONS, SEE DRAWING NO. 8469283

NOTE: MATERIAL OPTIONS:
EMS 9 NODULAR IRON
EMS 14 MALLEABLE IRON
EMS 16 CAST STEEL

ENGINEERING APPROVAL
OF SOURCE REQUIRED

NO REQD		MATERIAL/NOTES		NAME OF PART		PART NO		ITEM NO	
		MATERIAL		ELECTRO-MOTIVE					
		SEE NOTE		A DIVISION OF GENERAL MOTORS CORP.					
				LAGRANGE, ILLINOIS 60525, U.S.A.					
		DATE		PART NAME					
		27MR86		ADAPTER CASTING					
		09AP86		DESCRIPTION		REF			
		10AP86							
		FIELD		MOD ENGR		FIRST USED ON		PART NO	
						EX25267		40000707	
						G22CU			
RFC NO		REV LET		REVISION		DATE		BY	
				APVD		DATE		BY	