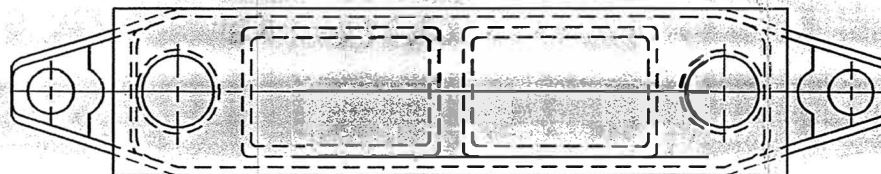
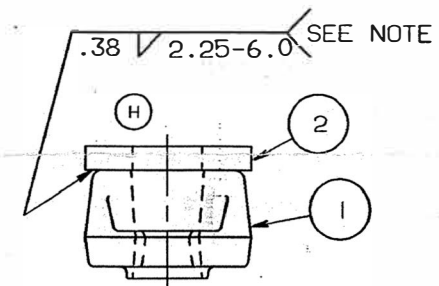
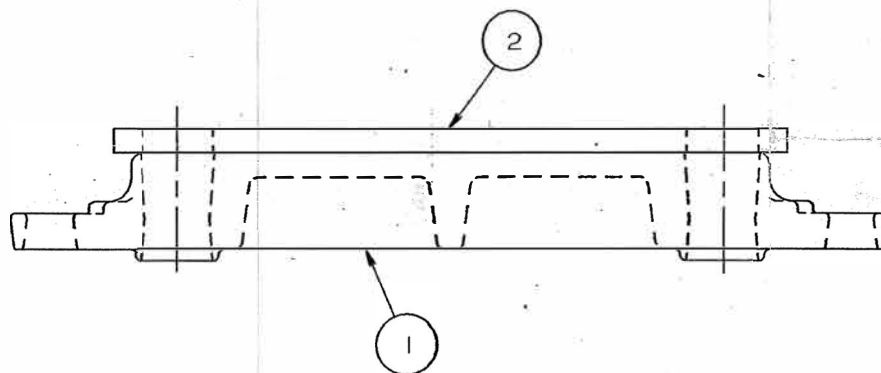


8104189

RFC NO	REV LET	REVISION	DATE	BY	APVD
D20309	G	REDRAWN IN CADAM. REV. F REMOVED.			
			10SE87	SJR	
D25868	H	PICTURE CHANGED-2PLCS.ITEM 2 REVISED PER DETAIL.			
			25JA91	C8F	



(H)



NOTE:  
USE AWS CLASS E-7016, E-7108 OR  
E-310-16 STAINLESS STEEL ROD, OR  
EMS-878 FLUX CORED WIRE.

TS 2746  
EN 1603

WELD BRAZE SPEC	A.I. 1651
FOR MANUFACTURING	

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON  
THE DRAWING TO BE IN ACCORDANCE WITH A.I.2400.  
BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.



APERTURE  
CARD ONLY

COMPUTER GRAPHICS  
CHANGE ONLY

APPROXIMATE  
WEIGHT (LBS)

XXX.XX

UNLESS OTHERWISE SPECIFIED, FOR DIAMETRAL FEATURES, ROUNDNESS MUST BE  
WITHIN THE MMC AND LMC BOUNDARY. SEPARATE TRUE POSITION CALCULUS MAY  
BE BASED SEPARATELY, REGARDLESS OF DATUM REFERENCE.  
PERFECT FORM REQUIRED FOR FEATURE OF SIZE AT MMC.

GEOMETRIC TOLERANCING SYMBOLS

□ FLAT	∠ ROUNDT	⊙ TOTAL ROUNDT	○ ROUND
∠ ANGULAR	- STRAIGHT	⊕ TRUE POSITION	⊘ CYLINDRICAL
⊙ CONCENTRIC	⊥ PERPENDICULAR	⊙ DIAMETER	// PARALLEL
⊙ MAXIMUM MATERIAL CONDITION (MMC)	⊙ PROFILE OF A LINE	⊙ PROFILE OF A SURFACE	
⊙ LEAST MATERIAL CONDITION (LMC)	⊙ DATUM IDENTIFICATION	⊙ BASIC	
⊙ REGARDLESS OF FEATURE SIZE (RFS)	⊙ DIMENSION	⊙ TARGET	

QTY	OPT. WITH IT.1	SPRING HOLDER ASM	8087386	6
2		NUT-7/8-9 SLFLK8	8335019	5
2		BOLT-7/8-9 SQUARE	8098644	4
1		SUSPENSION PACK	8339952	3
2		WEAR PLATE (5622)	8104188	2
2		NOSE PACK HOLDER (5620)	9316721	1
NO. REQ.	MATERIAL/NOTES	NAME OF PART	PART NO.	ITEM NO.

DATE	PART NAME	DESCRIPTION	REF
WALLACE 30AU45	SPRING HOLDER ASM		
CLARK 27MR46			
AWK 30AU45			
WELD	MOD ENGR	FIRST USED ON	PART NO
NATL	ENGR		
8104189			
SHEET 1 OF 1			

CADAM 20.1 REF DATA

FORMAT-ASIZE  
PLOTTER-2/28/91 11:16 LOCKED-