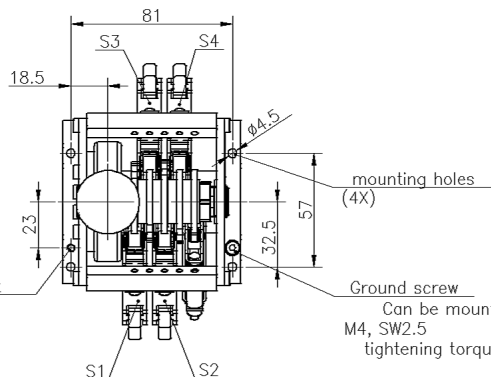
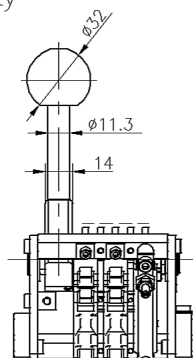


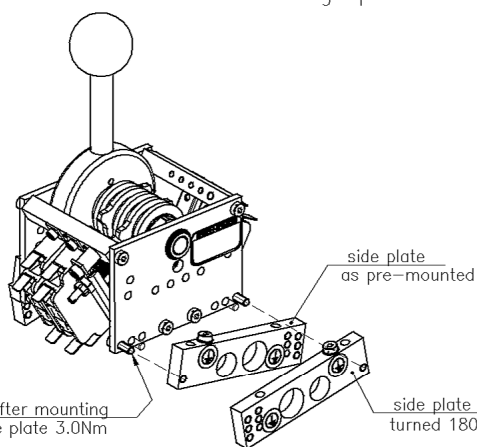


not tolerated dimensions



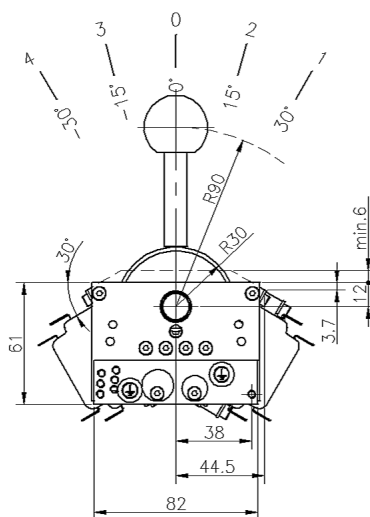
optional ground point

Ground screw
Can be mounted to all ground points
M4, SW2.5
tightening torque 1.9Nm

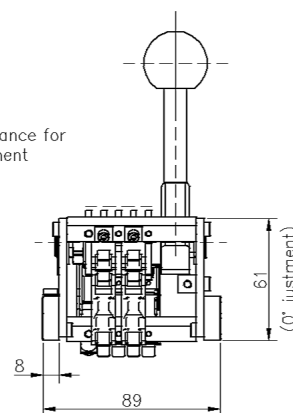


torque after mounting
the side plate 3.0Nm

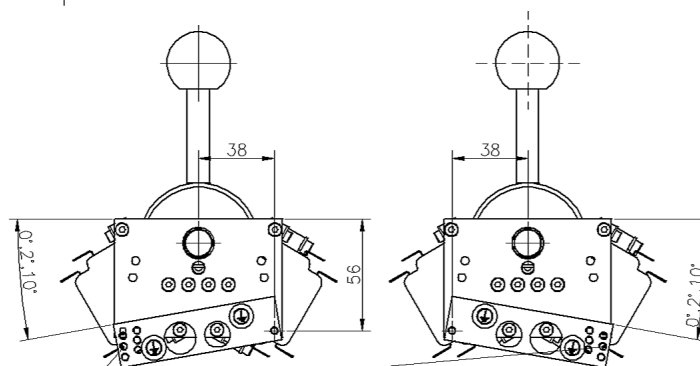
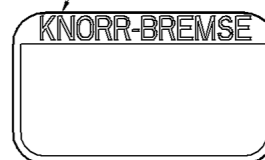
side plate
turned 180°



clearance for
movement



marking of name plate:
reference GD15719

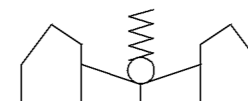
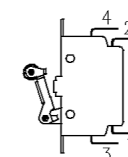


threads that are not used for mounting the side plate can be used as ground point

orientation: as shown, Handle on top
turning 15° n both directions allowed

Pos	
1	catched
2	keyed
0	catched
3	keyed
4	catched

switch connections
DIN46245 6.3x0.8



notches

Figure 1 consists of four horizontal bar charts, one for each switch (S1, S2, S3, S4). The x-axis represents the angle in degrees, ranging from 4° to 30°. The y-axis represents the switches. The legend indicates that the top half of the bar is switch closed and the bottom half is switch open.

Switch	Contact	Switch Closed (°)	Switch Open (°)
S4	Contact 1-2	25-30	4-22
	Contact 3-4	25-30	4-22
S3	Contact 1-2	25-30	4-22
	Contact 3-4	25-30	4-22
S2	Contact 1-2	25-30	4-22
	Contact 3-4	25-30	4-22
S1	Contact 1-2	25-30	4-22
	Contact 3-4	25-30	4-22

- ☒ Signal HIGH
- ☐ Signal LOW

품번 NO.	부품 번호 PART NO.	품 명 DESCRIPTION		재 질 MATERIAL	수량 Q'TY	중량 W.T	비 고 REMARKS	
승인 APP	H.G.RYU 2012.05.08	재질 MAT'L ASSY	명 칭 TITLE	DRIV,BRAKE,VALVE				
검도 CHK	H.H.LEE 2012.05.08	중량량 G.W						
참개 DGN	M.B.YANG 2012.05.08	일련 순서	도면 번호 DRG. NO	RMA30006CVO			Ver. 00	RNO100
		MC WD CT	MS				Rev. --	
제도 DRG		SCALE 1/2		매수 SHEET 1 of 1				
		SIZE A2	RMA--					RNO--
참고번호 REF. NO.		Rochem 현대로템주식회사					년 -PRJT	
							창리번호	