

F	~ 40	2	4
	~ 30	2	3
H	~ 10	1	1.5
	~ 3	0.5	1
L	~ 3150	-	7
	~ 1900	4	5
	~ 800	3	3
	~ 400	2	3
	~ 200	1.5	2
B	~ 100	1	1.5
	중속 CASTING	A	B
M	~ 200	8	14
	~ 150	7	12
	~ 120	6	10
	~ 80	5	8
	~ 40	4	8
	~ 20	3	4
	~ 10	2	3
	~ 315	1	2
	~ 120	1	2
	~ 30	1	1
W	중속 WELDING	A	B
	~ 200	-	8.0
M	~ 150	-	5.0
	~ 120	-	3.0
	~ 80	-	5.0
	~ 40	0.8	2.0
	~ 20	0.5	1.2
	~ 10	0.3	0.8
	~ 315	0.2	0.5
	~ 120	0.15	0.3
	~ 30	0.1	0.2
	~ 3	0.05	0.1
M	고속 MACHINING	A	B
	구경차별은 일반公差 GENERAL TOLERANCE	(±)	



1. THE INTERFERRED PARTS SHALL BE CUT OFF
2. THE FLATNESS OF FLOOR BOARD SHALL BE LESS THAN
3. THE PART NUMBER 23 TO 27 SHALL BE INSTALLED BY ADHESIVE.
4. THE CONNECTION LINE BETWEEN FLOOR BOARDS SHALL BE GRINDED TO BE FLATNESS AFTER CARRYING OUT THE PUTTY.
5. THE PART NUMBER 34 SHALL BE INSTALLED 1mm DEPTH THAN SURFACE AND IT SHALL BE PAINTED BY THE PUTTY.
6. IT SHALL BE KEPT 1mm GAP BETWEEN FLOOR BOARDS.
7. ALL OF SCREW SHALL APPLY THE "LOCTITE 242"
8. THE PART NUMBER 19 TO 22 SHALL BE ZINCED.
9. ASSEMBLY SEQUENCE SHALL BE FROM CENTER TO END
10. CUSHION RUBBER SHALL BE 4500MM LONG BASICALLY.
11. WOOD SUPPORT SHALL BE 2000MM LONG BASICALLY.
- 12.(SPECIFICATION OF FLOOR BOARD)

A	37	RFP24113EJ0	FLOOR,BOARD TYPE 44	ASSY	1	
	36	RS60807-007S	WASHER,PLAIN	SUS304	39	M4
A	35	RFP24003EJ0-035	SCREW,P,H T.H=	SUS304	39	M4x20(HEAD PI=9.1)
	34	RS60835-250S	SCREW,WOOD,F,H	SUS304	815	M4,1x40
A	33	RS60607-101S	SCREW,F,H	SUS304	846	M4x25
	32	RS60807-103S	SCREW,F,H	SUS304	14 140	M4x35
	31	RFP24003EJ0-031	UNITEX-E	ASSY	1	AR
	30	RFP24003EJ0-030	PURTY	ASSY	1	COLOR:WHITE,AR
	29	CP910003-400	SEALANT	SILICONE	1	SR-911
A	28	RFP24003EJ0-028	ADHESIVE	ASSY	1	AR
	27	RFP24003EJ0-027	RUBBER,DAMPING	CR	1	T5X50x6600 MS3000-004(SC70-F2(CR))
	26	RFP24003EJ0-026	RUBBER,DAMPING	CR	1	T5x25x53600 MS3000-004(SC70-F2(CR))
	25	RFP24003EJ0-025A	RUBBER,DAMPING	SILICONE OR	1	T13x(1.7x53600) MS3000-018(A-F3(NM))
	24	RFP24003EJ0-024	RUBBER,DAMPING	CR	1	T5x14x1210 MS3000-004(SC70-F2(CR))
	23	RFP24003EJ0-023	RUBBER,DAMPING	CR	1	T5x68x1210 MS3000-004(SC70-F2(CR))
	22	RFP24003EJ0-022	PAD,,JOINT	SS400	1	T3.2
	21	RFP24003EJ0-021	PAD,,JOINT	SS400	1	T3.2
	20	RFP24003EJ0-020	PAD,,JOINT	SS400	1	T3.2
	19	RFP24003EJ0-019	PAD,,JOINT	SS400	14	T3.2



품번 NO.	부품 번호 PART NO.	명 DESCRIPTION	재 질 MATERIAL	수량 QTY	중량 W.T	비 고 REMARKS
APP 인원	JeongYul Lee 2014.10.14	제출 AT T L MAT'S	명 칭	FLOOR BOARD, FITTING, CAR (3/3)		
김도 CHK	KeongBong Park 2014.10.14	총장방 G. W	TITLE			
설계 CHK	HeonUk Lee 2014.10.14	도면 번호	DRG. NO	RFP24003EJ0		Ver. 00
대 개	HeeSook Jeong 2014.10.14	SCALE 1/8	MS	SHEET 3 of 3		Rev. -A
APP 인원	④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬ ⑭ ⑮ ⑯ ⑰ ⑱ ⑲ ⑳ ㉑ ㉒ ㉓ ㉔ ㉕ ㉖ ㉗ ㉘ ㉙ ㉚ ㉛ ㉜ ㉝ ㉞ ㉟ ㊱ ㊲ ㊳ ㊴ ㊵ ㊶ ㊷ ㊸ ㊹ ㊺ ㊻ ㊼ ㊽ ㊾ ㊿	SIZE A1	HYUNDAI Rotom 현대로템주식회사			