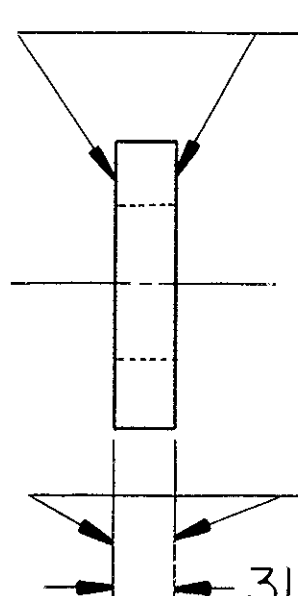
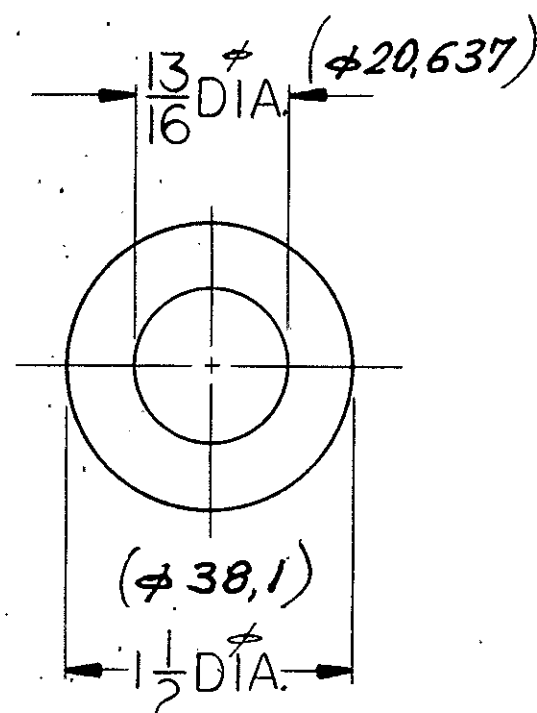
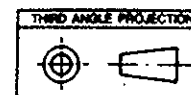


9522508

TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A.I.-2100BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIEDCOUNTERSINK ALL TAPPED
HOLES 118° X ONE THR'D DEEPSURFACE FINISH SPECS.
IS IN ACCORDANCE
WITH G.M. ENGR STDs.THESE SURFACES MUST BE
FLAT & PARALLEL WITH IN
.002 TOTAL INDICATOR
READING.*Bu yüzeyler birbirine
.002 tolerans içinde düz ve
paralel olmalıdır.**Isıl işlem*
HEAT TREATMENTHEAT TO 1550°F 1550°F'de ısıt
QUENCH IN OIL yağda soğutunuz
TEMPER TO ROCKWELL "C" 38-40
C 38-40'da temperleyinPHOSPHATE TREAT PER A.I. 1860
*fosfatlama işlemi A.I. 1860'a göre yapılır.*VER NO
36 / 7
Sıra No

REVISION						REVISION						NO. REQ.		MATERIAL		NAME OF PART		PART NO.		IT. NO.	
														SAE 4140H STEEL		ELECTRO-MOTIVE DIVISION		GENERAL MOTORS CORPORATION		GM	
												DR. S. KEEHAN		DATE 27 JUL 79		WASHER - SPECIAL					
												SUB. J. ST		DATE 27 JUL 79		WASHER - SPECIAL					
												WELD.		MOD. ENGR.		FIRST USED ON		PART NO.			
												MAT'L.		ENGR. F. Petras		7/30/79		9522508			

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	APV'D.

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	APV'D.