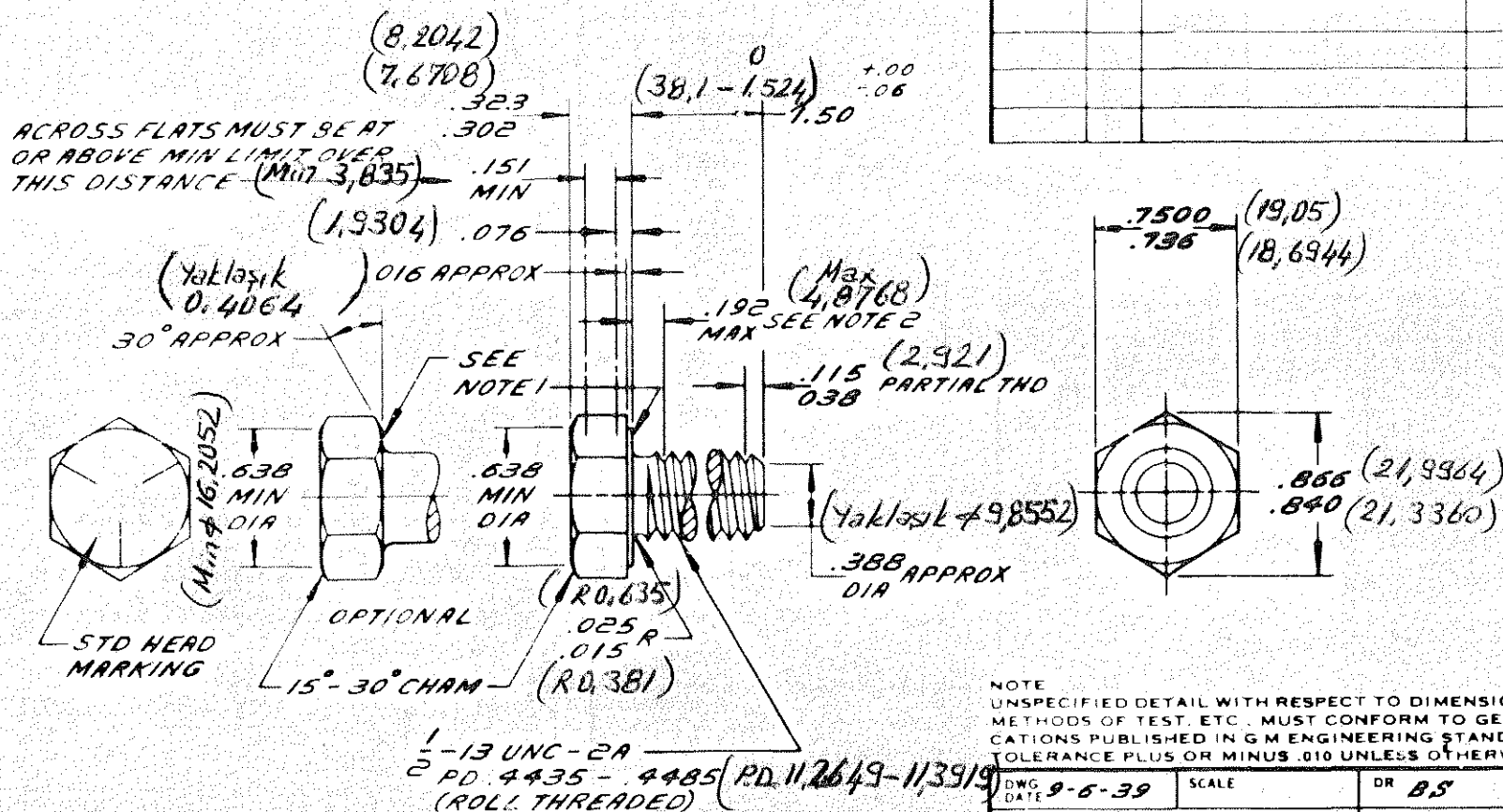


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[illegible]

**NOTES:**

1. AXIS OF HEAD MUST BE CONCENTRIC WITH AXIS OF BOLT WITHIN .045 TIR. BEARING FACE SHALL BE FLAT WITH DIA OF .675 - .750 AND SQUARE WITH BOLT AXIS WITHIN  $2^{\circ}$  (REF. -024 MAX TOTAL RUNOUT).
2. DIA OF UNTHREADED SHANK TO BE .443 - .500.

NOTE  
UNSPECIFIED DETAIL WITH RESPECT TO DIMENSIONS, MATERIAL  
METHODS OF TEST, ETC., MUST CONFORM TO GENERAL SPECIFI-  
CATIONS PUBLISHED IN GM ENGINEERING STANDARDS  
TOLERANCE PLUS OR MINUS .010 UNLESS OTHERWISE SPECIFIED

|                |        |       |    |    |
|----------------|--------|-------|----|----|
| DWG<br>DATE    | 9-6-39 | SCALE | DR | BS |
| REFERENCE      |        | CHK   | RD |    |
|                |        | APPD  |    |    |
| MATERIAL SPEC  |        |       |    |    |
| GM 280-M STEEL |        |       |    |    |
| NAME           |        |       |    |    |
| BOLT-HEXAGON   |        |       |    |    |
| PART NO.       |        |       |    |    |
| 179885         |        |       |    |    |