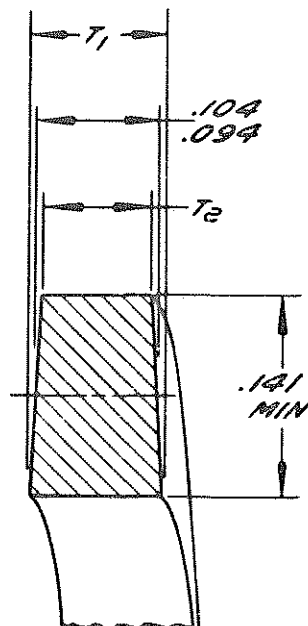


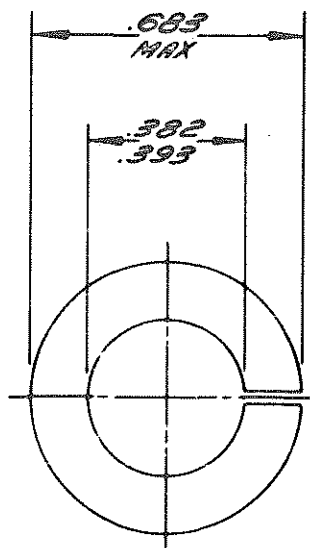
# ENGINEERING STANDARDS SECTION

GENERAL MOTORS CORPORATION - G. M. TECHNICAL CENTER - WARREN, MICHIGAN

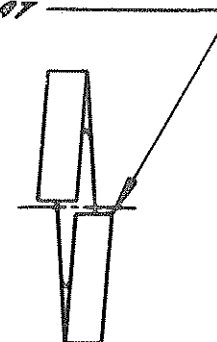
$T_1$  MINUS  $T_2 = .0090 - .0045$



ENLARGED SECTION



GAP AND RELATIONSHIP OF ENDS  
TO BE SUCH AS TO PREVENT  
WASHERS TANGLING AND INSURE  
THAT WASHERS WILL COMPRESS  
FLAT



NOTE:  
UNSPECIFIED DETAIL WITH RESPECT TO DIMENSIONS, MATERIAL  
METHODS OF TEST, ETC., MUST CONFORM TO GENERAL SPECIFICATIONS  
PUBLISHED IN GM ENGINEERING STANDARDS.  
TOLERANCE PLUS OR MINUS .010 UNLESS OTHERWISE SPECIFIED.

|                                                       |       |               |
|-------------------------------------------------------|-------|---------------|
| DWG. DATE<br>5-11-26                                  | SCALE | DR. <i>WD</i> |
| REFERENCE                                             |       | CK. <i>WD</i> |
|                                                       |       | APPR.         |
| MATERIAL SPEC.<br>STEEL - SEE NOTE<br>ROCKWELL C45-53 |       |               |
| NAME<br>WASHER - REGULAR<br>HELICAL SPRING LOCK       |       |               |
| PART NO.<br>103321                                    |       |               |

|        |         |
|--------|---------|
| Yer No | Sira No |
| 1718   | 15      |

|                              |
|------------------------------|
| DESCRIPTION<br><i>WASHER</i> |
| FINISH<br>PLAIN              |