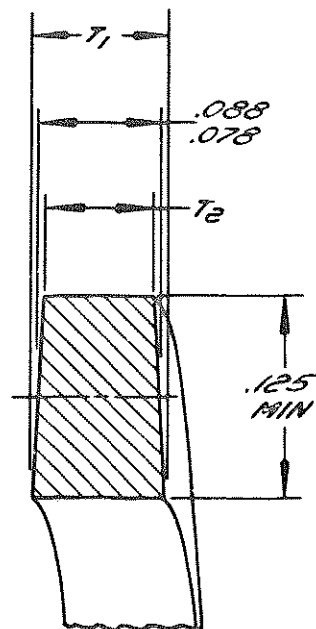


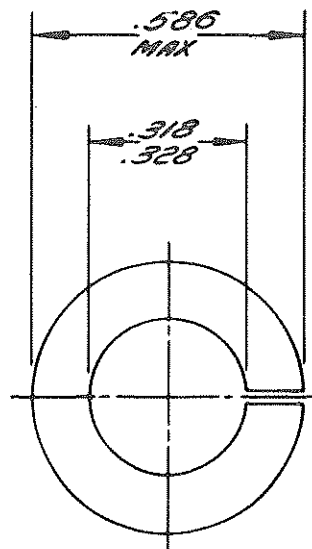
# ENGINEERING STANDARDS SECTION

GENERAL MOTORS CORPORATION - G. M. TECHNICAL CENTER - WARREN, MICHIGAN

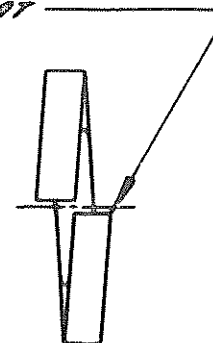
$$T_1 \text{ MINUS } T_2 = .0080 - .0040$$



ENLARGED SECTION



GAP AND RELATIONSHIP OF ENDS  
TO BE SUCH AS TO PREVENT  
WASHERS TANGLING AND INSURE  
THAT WASHERS WILL COMPRESS  
FLAT



## NOTE:

UNSPECIFIED DETAIL WITH RESPECT TO DIMENSIONS. MATERIAL METHODS OF TEST, ETC., MUST CONFORM TO GENERAL SPECIFICATIONS PUBLISHED IN G M ENGINEERING STANDARDS. TOLERANCE PLUS OR MINUS .010 UNLESS OTHERWISE SPECIFIED.

|                                                       |                       |         |
|-------------------------------------------------------|-----------------------|---------|
| DWG. 9-6-44<br>DATE                                   | SCALE                 | DR. BWJ |
| REFERENCE                                             | CK. <i>[initials]</i> | APPR.   |
| MATERIAL SPEC.<br>STEEL - SEE NOTE<br>ROCKWELL C45-53 |                       |         |
| NAME<br>WASHER - REGULAR<br>HELICAL SPRING LOCK       |                       |         |
| PART NO.<br>103320                                    |                       |         |

|         |         |
|---------|---------|
| Year No | Site No |
| 1718    | 14      |

|                     |
|---------------------|
| DESCRIPTION<br>16.5 |
| FINISH<br>PLAIN     |