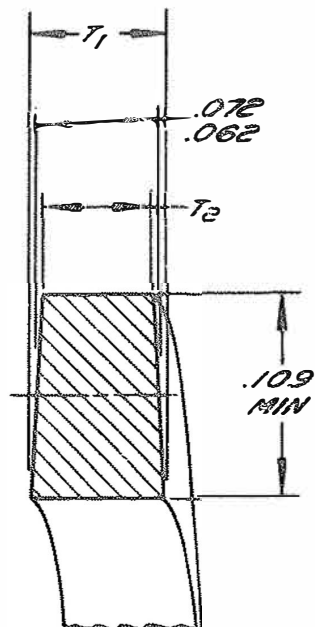


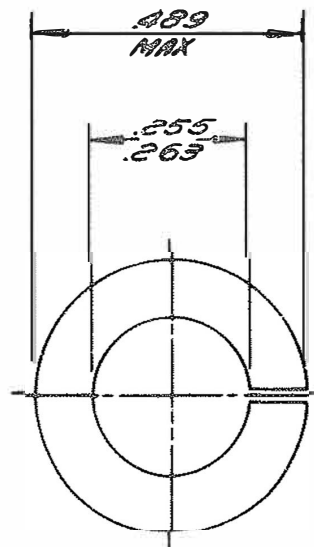
ENGINEERING STANDARDS SECTION

GENERAL MOTORS CORPORATION - G. M. TECHNICAL CENTER - WARREN, MICHIGAN

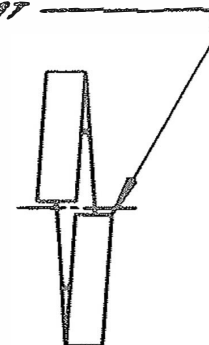
$$T_1 \text{ MINUS } T_2 = .0070 - .0035$$



ENLARGED SECTION



GAP AND RELATIONSHIP OF ENDS
TO BE SUCH AS TO PREVENT
WASHERS TANGLING AND INSURE
THAT WASHERS WILL COMPRESS
FLAT



NOTE:

UNSPECIFIED DETAIL WITH RESPECT TO DIMENSIONS, MATERIAL METHODS OF TEST, ETC., MUST CONFORM TO GENERAL SPECIFICATIONS PUBLISHED IN GM ENGINEERING STANDARDS TOLERANCE PLUS OR MINUS .010 UNLESS OTHERWISE SPECIFIED

| | | | | |
|---|---------|----------|-----|----|
| DWG DATE | 5-11-26 | SCALE | DR. | WD |
| REFERENCE | | | CK. | WD |
| | | APPR | | |
| MATERIAL SPEC. | | | | |
| STEEL - SEE NOTE ROCKWELL C45-53 | | | | |
| NAME | | | | |
| WASHER - REGULAR HELICAL SPRING LOCK | | | | |
| DESCRIPTION | | PART NO. | | |
| 1 (250) | | 103319 | | |
| FINISH | | | | |
| PLAIN | | | | |

| Yr No | Site No |
|-------|---------|
| 1748 | 13 |